

COAL MINING IN AMERICA.

We quote the following interesting particulars of the first operations in a new coal district from an American contemporary, the *Miner's Journal*.—The editor, in company with a party of geologists, visited the new Mechanicsburg Collieries, which have been lately opened in the Broad Mountain, upon the two largest veins in the region known as the "Jugular" and "Daniel's vein." The property upon which these veins are located, is owned by Mr. George A. Meade, of Philadelphia, and the operations are carried on by Messrs. Wissensack and Beatty, who have leased the works for the term of ten years. The Mine Hill and Schenckville Haven Railroad, over which we passed, is the best road in the district, and a ride upon it is perfectly easy and delightful; joined to this the country, which presents itself at everywhere is wild and ungratified, inducing in us a feeling of gratified pride in the local industry and enterprise which have enabled our citizens to penetrate almost inaccessible places, and under such disadvantages to bring forth into light and profit the hidden treasures of our region. The railroad attached to the Mechanicsburg Collieries, over which we also travelled, is about 15 miles in length, and being of a great grade, is admirably suited for the purpose to which it is intended. When we arrived at the collieries, we strolled around to view the operations. The improvements, consisting of railroads, shates, platforms, and dwelling houses, have all been constructed within the period of one year. Everything connected with the operations is constructed upon the most permanent principle, and the cost of preparing the works, as we are informed by Mr. S. B. Fisher, under whose superintendence it has all been arranged, will amount to about \$20,000. The Jugular vein upon which the upper drift is driven, is twenty feet in width, and the Daniel's vein is about sixteen feet. The coal in both veins is a pure white ash, and is known throughout the region and elsewhere, to be a superior and prime article. Messrs. Wissensack and Beatty are about arranging a new machine for the purpose of breaking coal by which they propose to save one-fifth of the labour usually expended upon that operation, at the same time making a cleaner and more regular broken article; we saw the machine in partial operation, but owing to the want of permanency in its construction, could form but an imperfect idea of its effects. Mr. Meade invited us to walk with him a short distance below the mine, where he exhibited a comfortable dwelling, having attached to it a very large and diversified garden, filled with vegetables, fruit, and even flowers. Such a sight in a mighty wilderness, almost inaccessible by either road or path, was refreshing in the extreme, and when we remembered the short space of time in which all these improvements were made, seemed almost incredible. In addition to the improvements already made, we learn that the proprietor is about erecting ten other houses for miners' dwellings, and also a large stone mansion, for the residence of the superintendent, which was then progressing. After seeing all pertaining to the works, we prepared for our departure, and returned to Minersville without horses, the piano being sufficient to carry us down without any other motive power—the movement was rather a tardy one until we arrived at the incline at the northern entrance of the Mine Hill Gap, when giving the ears their full-bend we came down the road with the rapidity almost of thought. A train of cars, containing the first coal mined at the collieries was loaded on Monday, for Jacobs and Giesekens, Philadelphia, and left for its destination a short time after we started.

THE QUICKSILVER MINES OF IDRIA.

The following article, on the Idria quicksilver mines—containing the most graphic description of them we have met with—is taken from an excellent work, *The Austrian Empire*, by W. Hirschauer, Vienna . . .

The mines of Idria are situated in Carniola, an Austrian province, about ten leagues from Ljubljana. This town is built at the junction of three valleys, and watered by three torrents, which fall into the river Idrija. In 1823 Idria consisted of 300 houses, and contained 1,100 inhabitants, who, though their chief occupation is mining, find employment also in the manufacture of glass, cloth, and lace, and the distillation of the juniper-berry. The works connected with the quicksilver mines are entered, easily at the centre of the town, by a long door of iron grating, which confines several hundreds of persons in the bowels of the earth. When you have entered the gate, you find yourself on a dark, but high-arched road, cut through rocks, and carried in the same direction, for a considerable distance, to a point, at which it divides by a flight of 787 steps, cut in limestone; these are kept in excellent repair, and furnished with a hand-grip. In a short time you come to a lateral excavation, used as a chapel, in which the miners are accustomed to offer up their prayers before they encounter the perils of the mine; on an altar in this chapel there are always to be seen two lighted candles, constantly breaking the continuity of this domain of darkness. Further on you come to the first resting place, from which there are several passages, or galleries, all branching off in various directions, and some terminating in the "Fields of Hope" (Hoffungs-Schläge), so called, because the richer which they promise are often left untouched for a long time; until, perhaps, the miner, having reached the extremity of the vein he is working, finds himself compelled to turn elsewhere, in the hope of doing better. At last you come to the bottom of the steps, and turn into a lateral passage; in this subterranean labyrinth, the stranger being entirely dependent on the guide, follows his lantern with an anxiety measured pace, while the miner or foreman proceeds hurriedly along the same way, without a glimmer of light, although a single step to the right or to the left would bury him in an abyss; a solitary miner is sometimes met with, and the gloom of these regions gives a certain solemnity to the sound of his "Glock" and "Pfeife"—the German miners' usual salutes. As you pass onward, the operations are announced by a sound similar to that made by the wind-singer, until a turn in the passage brings you upon the miners themselves, working in pairs, by the light of a lantern—which shows their spectral forms, emaciated, as it were, in sepulchral darkness, before the breath of life had left them.

The ore is mostly dug out with picks. Bunches of the pure liquid metal are to be seen all over the place. Notwithstanding the interest of the scene, one soon feels a longing for a little fresh air; for the inhaling of the quicksilver vapors is unwholesome, and the heat—which, in some of the galleries or chambers, reaches, even to the mouth of Neptune, 80° of Rausen—so penetrates almost to suffocation. The temperature, however, suddenly changes as you approach the main shaft, into which three shafts, from above, a small current of atmospheric air. In this the fire (an square box) is placed, by means of which the collected ore is raised from a depth of 100 fathoms. A small fire is employed in carrying up the official stations of the miners, and strangers; this fire, which is open at the top, you raise by a small door; an enormous coal-burner sits on it, over the head of the stranger, pulls a bellows that hangs down into the shaft, and then takes hold of the rope by which the box is raised; thus, in eight minutes, you are raised to the upper regions, and find yourself in the midst of objects of a very different description. Here are the rest of the works, including the pumps, by which the water that collects in the interior of the mine is raised from a depth of 100 fathoms, and conveyed to the river Idrija. Since the work there is a model of its kind, nothing can be required to make the stranger, on a small scale, the way from this mine to the works for preparing and crushing the ore, where, after being ground fine, it is conveyed, through narrow troughs, to the stone and washing-houses (wetting and wash houses); in these there are placed, in an inclined position, galleries made of deal boards, over which strong cables that consist in wire are wound away, whip-shots that consist, it is, in the same wire, presented from being snared off; in one of the latter places, the earth is separated from the ore by a process which the German miners call *ohne*, because it consists in shaking the movable troughs, by means of an hydraulic motion. Here one may see the pure quicksilver ore presenting itself in drops, separated from the ore, and used to fill up the galleries, in which it is gathered. The estimated amount ore is now conveyed to the kilns or furnaces; although these inferior furnaces do not burn, the smelters, hardened, as they are by habit, approach them unshamed. A furnace of this kind consists of several compartments, communicating with each other by means of air holes; the upper part of the first of these is a stone grate, on which the richer ore is laid in masses (stones), and the weaker ore in this place (bottom); the material is introduced by the smelters the fire below, and the fire is in vapor, through these (spontaneously) into the adjoining rooms (kilns), being precipitated so deeply into metal, resembling small rods, down into a reservoir placed outside to receive it. Hence it takes with pain a portion weighing fifty pounds each, and then well covered in leather bags.

An apprenticeship is said to be requisite to the attainment of skill in any business, and the present of the quicksilver miners varying in the type of one of these bags, however rare it may be, will be found on trial rather a difficult task for an unpracticed hand. In connection with the works of this mine, there is a situated smelting, which produced annually from 100 to 1200 quarters of this article. The men engaged in this work are both young and, while those engaged in the other works look black and ugly, in a building not apart from the former, the quicksilver is put with oil, pitch and coal oil, or pitch oil (bituminous), into small vessels, and communicating with them by continual stirring. As another apartment this room is put into vessels of iron, and covered in a red hot furnace. The metals being pure broken, the heat-intensified combustion, which is forced to continue to their nests, to take out and brought to the earth. Here it is ground with water into powder and these nests, then dried, and being like the pitch-oil, will burn in leather bags, to put into the smelters. A third part only of the miners are employed upon the collection of the metal, and the few others for the smelting of it. This expense is necessary with the care of repairing damages to the furnaces, and it is the expense and trouble, to end overworking, which have preserved the prosperity of the mine. In former

* By the author's communication, we have given space to be used.

1. "Work out" means "I will pay you."

2. In the German mining language, called *rohr*.

on the other hand, and in England too, speculators too often exhaust the richer parts, and abandon the rest, which, had they been better worked, would have been equally profitable in the end. The richest part of the mine is in the middle, but it is almost always left unworked, and the most active workings are directed to the inferior veins. The smelting kilns, or furnaces, yield in general from 600,000 to 700,000 lbs. of mercury annually, of which 100,000 to 120,000 lbs. are converted into calomel or vermillion, into mild or corrosive subnitrate, and into red precipitate. Idria produced in the last century only from 200,000 to 300,000 lbs. weight annually. As a remarkable commercial enterprise, and Government friend, may be pointed here, that in 1780 the Imperial Government undertook by a treaty to furnish Spain with all the pyrites of mercury, for the working the mines in Mexico and Peru; but the Idria Mine could not regularly afford this enormous quantity, or it would have been exhausted by such a forced working.

(We shall next week publish a description of the same district, at a later date, from the interesting travels of Dr. Tschirn.)

SMOKE NUISANCE.

SUMMARY OF EVIDENCE TAKEN BEFORE THE SELECT COMMITTEE OF THE HOUSE OF COMMONS, ON THE SMOKE NUISANCE.

[Continued from last week's Journal.]

Dr. Una went on to explain the principles on which atmospheric air should be introduced to the gases generated in a furnace—the object being to effect their perfect combustion, and thus prevent the formation of smoke. The hot hydro-carbonate gas, he observed, occupying the upper region of the furnace, cannot get mixed with the air, while the former is yet in its incandescent state, and, therefore, cannot be consumed. The intermixtures must take place before the gases have fallen in temperature; therefore, it should be by some thorough bleeding process, and the invention of Mr. C. W. Williams satisfies this condition. The air passes through a great number of small apertures, and, by this means, it gets thoroughly intermixed before it loses the temperature of incandescence, and thus insures its perfect combustion. In furnaces a great deal of carbonic oxide is formed, which also gets its additional dose of oxygen. The air passing up through the bars is for the combustion of the coke, while the air passing through the chamber and its numerous apertures is for the combustion of the gases; the carbonic oxide formed being also burnt, escapes as carbonic acid. By this means the whole of the fuel is entirely burnt—only half the heat is given out when the carbonic oxide is formed. When the furnace sees any smoke, he admits the air. The furnace bars should be covered, and no holes left in the fuel: after a little time, in every furnace, the fuel burns into holes, and by which means, the air passing up through them, carbonic oxide is formed, and this requires its portion of air also. To know what heat is produced, Mr. H. Houldsworth, of Manchester (whom the Doctor described as his old pupil), has contrived a very ingenious pyrometer, which consists of a long wire, acting on a heat lever; the long leg of which traverses along a graduated arc—thus the workman sees the degree of heat in the furnace. The first process in the furnace is cooking, and, during that process, much gaseous matter is given off, which, in the ordinary plan, cannot be consumed; and, as the hydrogen of the gas gives off three times more heat than the carbon or coke, this produces a great loss, if not burnt. If you burn a pound of carbon, you get only one-third of the heat you get from a pound of hydrogen; so that, in hydrogenous or bituminous coals—as Newcastle coals—the hydrogen gives three times more heat than the carbon. It is the bituminous coal which produces the greatest nuisance from smoke, and which has not hitherto been rightly viewed. Formerly (the Doctor said) he attached much importance to the mode of feeding the fire gradually, as by Brunt's furnace, which he described. With Mr. Williams's furnace, as you can shut off the air, and reduce it to the plan of a common furnace, you can institute the most accurate experiments. It is found that, by opening the hole and admitting the air, the smoke disappears, and the evaporation increases in the ratio of 10 to 5—that is to say, that, with the same fuel, you evaporate 10 lbs. of water, and but 5 lbs. only, when the aperture is closed.

—With respect to heating the air (the Doctor continued), it would not be any improvement; and he stated, decidedly, that a simple plan may be adopted, that would not only prevent smoke, but likewise save fuel. With respect to durability, the Doctor further observed, that the performed plan stand admirably for years, and without any trouble—the fact is, they are kept cool, and not exposed to any great heat. To a question respecting Mr. Watt's principle, of not putting the coal on to the fire, by means of a hopper, until it was coked, Dr. Una observed, that that produced a great evil, as the carbonic acid formed in the front part became carbonic oxide in the other. Mr. Watt thought that, in preventing smoke, he had accomplished the sole object; by more minute investigation, however, it is now found, that what is called the destruction of smoke, in many cases, is merely the production of carbonic oxide, the destruction of the fuel, and the pollution of the atmosphere. With respect to Mr. Williams's plan, which is a simple and effectual one, the Doctor stated that he understood that he will meet Parliament more than half way, and not allow his patent to be set aside to the universal adoption of his principle. The plan has been adopted in many furnaces, and Mr. Houldsworth (of Manchester), who has adopted it, has given a very favorable report of it. I have known many patents, but there is none in which that bleeding of the gases with the atmospheric oxygen admitted from many coals has been so well effected.—In conclusion, the Committee observed, "To come back to the first position, your decided opinion is this, that the means of preventing smoke from fires and furnaces are feasible." Answer—Yes. Question—And that it would be eligible for manufacturers to be obliged to adopt them? Answer—That is quite my opinion.

Mr. JOHN CHAPMAN, the next witness, said that, after fourteen years' experience, he was of opinion that smoke can be consumed with considerable advantages to the manufacturer. He had taken out a patent for the improvement of Watt's plan, and had joined some engineers at Liverpool, and taken out other patents. Some years ago he had hundreds of engineers attending where he had a furnace, and every one saw that there was no smoke whatever from it. He had put up a 1000 furnaces. At first several failed, but now he did not know of one doing so. He had guaranteed a saving of 10 per cent. upon steam-engine boilers, and 30 per cent. on the fires of drying-pans. He then described his plan. Since the meeting at Leeds, he had bought two additional patents, and made a combination with his own. The present plan which he submitted to the committee is not the same as was proposed to the Leeds committee. The principle of his patent was much like Mr. Williams's, but with a totally different arrangement. He thinks smoke, after it is once formed, cannot be burnt. His plan is a union of several different plans, twelve in number. He applies his plan by double fire-grates, which are under the whole of the boiler: one is wider, a little inside, and he keeps up a heavy coke fire. He recommends paying the stokers in the manufacturing districts to a day rate, and that little difficulty would then occur in doing away with the nuisance. The majority of the furnaces are of the lowest grades, but by paying them better the nuisance would be got rid of.

Mr. HENRY DUNKE, the next witness, was particularly acquainted with the arched furnaces of Mr. C. W. Williams, was practically acquainted with the mechanical details, and was also well acquainted with chemistry, and its connection with combustion. Had erected above 200 furnaces on Mr. Williams's plan within the last eighteen months, and it had since been applied to many steam-vessels. The expense was about from 10 to 15 per cent. on the fires. The saving he found to vary from 10 to 30 per cent.; this arose from the rapier qualities of the coal, some producing more gaseous matter than others, and, of course, more economy by their combustion. Besides, some furnaces are already carefully managed on the common plan, and, of course, there is less room for improvement, and, therefore, there cannot be great a saving. Still there is always a saving by effecting the burning of the gases. As to the plan of plan, there is none which effects the same perfection as to the mixing of the gas and air; and, of course, no complete combustion of those gases. On being asked to describe the chemical principles of this regard, Dunke said, the principle is that gas containing free coal, requires much atmospheric air. There is no novelty in the principle of admitting air, but the novelty is in the mode of applying that principle—viz., in dividing the air by a great many apertures or jets. Every measure of gas requires ten measures of air; but if you admit the proper quantity in a body, or in bulk, it overcomes the gas, and covers it; it is like pouring oil on the back of a lamp. Question—The secret then is to admit just sufficient supply of air to create combustion? Answer—Yes, and to get it out immediately. It would suff in the furnace, but the loss of time would cool the furnace; the jets, or division, makes the mixture instantaneous. With respect to ascertaining the quantity of air required, Mr. Dunke observed, that the ratio for the air admitted being admitted, on more information is required than for the arched plan. When you ascertain by observing the chimney, that a given quantity will produce a bright flame in the flue, and the chimney free from smoke, then you have a safe guide, and are not admitting too much. By an experiment, the valve was kept open the whole day, and by a meter attached to it, the air had to pass through the meter, and the quantity was ascertained. On each charge being put on the furnace, an increased quantity was given to the meter, showing an increased quantity of air admitted; but on the quantity of gas diminished, the admission of air diminished also, as indicated by the meter; the volume demand for these was ascertained.

[To be continued.]

Two Assistant Ministers.—(From a Correspondent.)—We are informed that Messrs. Adcock and Fox, the assistant engineers at Fleet, New, have been appointed to undertake the task of making arrangements for carrying out the

LAW INTELLIGENCE.

IMPORTANT CASE—DEE BANK COLLIERY COMPANY.

CHESTER ASSIZES—AUGUST 14.

HAMMER v. EYTON AND OTHERS.—[This case excited considerable interest; in consequence of the amount of property at stake, the damages being laid at 200,000.]—The SOLICITOR-GENERAL stated the case, to the effect that the plaintiff, Mr. W. Hammer, was the trustee of Sir John Hammer, under the will of the late Sir Thomas Hammer, who was possessed of considerable estates in the county of Flint, including the mine in the parish of Flint, known as the Dee Bank Colliery, and which was demolished by the negligent or wilfully wrong acts of the defendants, the Messrs. Eyton, large mining proprietors, in the same county. The property in question borders the river Dee, and consisted of several valuable veins of coal; the dip was from the uplands down towards the river; the veins were the three and five yards, which were very valuable, and dipped under the river. In 1828 it was leased to parties named Howells, for twenty-five years, reserving a royalty of one-seventh. It was since worked by the Dee Bank Colliery Company. Adjacent to this colliery was one worked by the defendants, leased from Dr. Richardson. About forty-five years ago the late Mr. Ellis, of Corstorphine, worked Sir John Hammer's mines, and several of the adjacent mines. He worked through two faults, and opened into one, which let in an immense body of water supposed to be tapped from the river Dee, which filled a large space underground, and formed a sort of subterranean lake, known as the boot water, from the Boot Colliery, and which was kept out of the rest of the collieries by a fault. This body of water was well known to all the colliers, and it was also known, that if the fault was disturbed, it would have disastrous effects upon all the adjacent collieries. The defendants began to work their mine at Bagill about eight or nine years ago, and had nearly exhausted it. It was so situated, that water flowed from it into the pits, whose engines had to remove it. About three years since they sank a pit towards the fault which was the barrier against the boot water. Notice was given to their agent that they were proceeding in driving levels, which would destroy all the collieries; and which notice was repeated. He should prove by their own witnesses that this notice was given, and that they continued to work towards the fault in question. The accident happened on Sunday, the 2d of July last; and it was providential that it happened on that day, as 100 lives might have been lost; the boot water burst in, and first destroyed the defendant's pits, and then the plaintiff's pits. In the first instance, the defendants offered to pay the expense of draining the plaintiff's pits; but the learned counsel said he was instructed that that could not be done, but that the colliery was totally destroyed. With respect to the question of damage, he entered into a variety of calculations, by which it appeared that for some years the royalty had averaged annually about 1547.; and that there were about eighty-one acres of the three and five yard veins, which gave a gross tonnage of 2,344,427; but deducting the usual per centage, the net income would be about 1,667,000 tons. It would take ninety years to exhaust these beds. He entered into two calculations founded upon different scales; one came to 29,1947., the other to 20,9447. After some further observations, he stated that he should sustain his statement by evidence; and as Sir J. Hammer had lost his property by the default of the defendants, he was entitled to full compensation at their hands.—Among the witnesses called to prove the case, as stated by the learned counsel, were Mr. John Huddle, mining engineer, of Wallsend, Northumberland, Mr. Robert Dalgleish, of Orel, and other eminent coal viewers.—Mr. Huddle said, he had twice viewed the colliery. He now found all the pits filled with water up to the usual high water mark of the Dee. He had previously surveyed the colliery in 1827, and knew of the boot water, which would have been kept out, if the fault had not been worked, and the barrier too much weakened. He had no data, to ascertain whether the pit could be cleared. If the water is from the Dee, it comes through a quicksand. He had made careful calculations of the value of the property, and found Sir John Hammer's interest to be 20,9447. After some further observations, he stated that he should sustain his statement by evidence; and as Sir J. Hammer had lost his property by the default of the defendants, he was entitled to full compensation at their hands.—Among the witnesses called to prove the case, as stated by the learned counsel, were Mr. John Huddle, mining engineer, of Wallsend, Northumberland, Mr. Robert Dalgleish, of Orel, and other eminent coal viewers.—Mr. Huddle said, he had twice viewed the colliery. He now found all the pits filled with water up to the usual high water mark of the Dee. He had previously surveyed the colliery in 1827, and knew of the boot water, which would have been kept out, if the fault had not been worked, and the barrier too much weakened. He had no data, to ascertain whether the pit could be cleared. If the water is from the Dee, it comes through a quicksand. He had made careful calculations of the value of the property, and found Sir John Hammer's interest to be 20,9447. After some further observations, he stated that he should sustain his statement by evidence; and as Sir J. Hammer had lost his property by the default of the defendants, he was entitled to full compensation at their hands.

Mr. JERVIS, for the defendant, contended, that, for the circumstance of the Solicitor-General having been retained, this was a mere ordinary case. The accusation was, that the cruel injury of which he complained had been wilful, and might have amounted to murder; the best answer to which was, that Ledham, who had the management of the workings, and always thought he was going on safely, had left his own son working there, whom it was not very likely he would thus unmercifully sacrifice. He contended that Mr. Huddle's calculations were all based on ideal lines. It was prov'd the water was not from the Dee, because it was fresh; and therefore it was probable the mine might yet be drained. It was perfectly accidental and unavoidable, and for which his clients were not answerable, who had already suffered so much.

Bacon GURNEY having summed up the evidence at considerable length, and the jury having retired for two hours, returned a verdict for the plaintiff—damages within the boundary 16147., without the boundary 16151.—total 28271.; with liberty for the defendant to move to reduce the damages to 16147.—the value of the property above the boundary of the Dee.

The effect of this verdict may be, the exaction of Sir John Hammer's right to lease the coal beyond the boundary.—The Crown mineral agent watched the case; and it is not unlikely that a claim may be set up on behalf of the Crown.

MOORCROFT IRON WORKS.

OXFORD CIRCUIT—STAFFORD, AUGUST 16.

FOLEY AND ANOTHER v. ADDENBROKE.—This was an action brought by the lessors of the Moorcroft Iron-Works against their lessor, to recover damages for several alleged breaches of the covenants contained in the lease. This case, the details of which were wholly uninteresting, except to the parties concerned, occupied the court for upwards of eight hours, and at length, by the earnest recommendation of the learned Judge, a verdict was taken for the plaintiff, subject to a special case.

TO THE PROPRIETORS OF THE BRITANNIA LIFE ASSURANCE COMPANY.

Notice is hereby given, that, at the Quinquennial General Meeting, held for the purpose of receiving the report of the state of the company's affairs, with the valuation of the outstanding liabilities, and the estimate of the surplus fund or profit, it was resolved unanimously—

1. That, in consequence of the extraordinary success of the institution—operations of slate-pits having been increased—after setting apart an ample sufficient sum to provide for the outstanding liabilities, the directors be empowered to apportion the sum of £1 per share among the proprietors.

2. That, on the fundamental provisions of the trust of settlement strictly prohibited the disposal or alienation of the profits or other funds of the company, the whole of the profits being reserved to form a continually increasing capital for the security of the assured, the directors be empowered to allow interest, at the rate of 4 per cent. per annum, on the sum above mentioned, in addition to the interest on the capital originally subscribed.

The proprietors are, accordingly, requested to transmit the certificates of their shares to the company's office, in order that the proper endorsement may be made thereon.

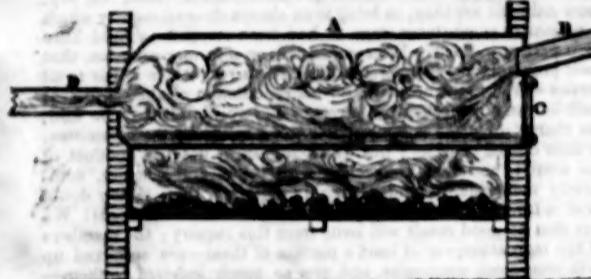
1. Printed at Fleet, London, July 29.

STEAM-ENGINE NUISANCE.—At the last monthly meeting of the Birmingham Street Commissioners, Mr. Haines read the following report from the committee appointed to watch over this subject:—The committee appointed to consider the nuisance arising from steam-engines, have the satisfaction of reporting that, in many cases, during the last few months, some one or other of the important methods in use for preventing smoke have been adopted by the owners of steam-engines, and with great success, and the committee trust that, before the commencement of the ensuing year (the time appointed at a former meeting of the commissioners), the nuisance still existing in two or more parts

NEW METHOD FOR THE PERFECT SEPARATION OF SULPHUR FROM MINERAL SULPHURS.

In the last Number of the *Mining Journal* we gave a short notice of Mr. Rodgers's plan for separating off the sulphur from iron pyrites, or other minerals containing it. The difficulty in separating this element from the ore, and the extreme tenacity with which it combines with those metals of the greatest use to mankind, and which Nature has so beautifully distributed through every mining district, has hitherto been a continued source of annoyance and expense to the smelter—poisoning the atmosphere, in the vicinity of metal works, with the most deleterious gases, and vastly adding to the cost of the metal to the consumer. Numerous have been the inventions to effect this desirable end, but hitherto only partially successful; and in the *Journal* of the 5th inst. we briefly noticed a patent, obtained by Mr. Longmaid, of Plymouth, for a process for separating sulphur from various ores, by the roasting them, in a state of coarse powder, in a reverberatory furnace, with an excess of salt; and of such vast importance do we consider the subject—not only to the mining interest, but to the community at large—that we feel it our duty to return to the subject. By the process invented by Mr. Longmaid, a mixture is obtained of a granular ashy texture, containing sulphate of soda, chloride of sodium, a soluble salt of copper, oxides, and other salts of iron or copper, according to the nature of the ore employed—substances of great value in the arts, but which require much further manipulation before the pure oxide of the metals can be obtained; and processes of filtration, precipitation, &c., must be gone through before the other compounds can be separated. The reverberatory furnace employed is also complex in its formation, and the operations, in consequence of the mixture having to be passed over four beds in the furnace, to obtain gradually different degrees of temperature, require much care. These observations are not made from any desire to depreciate the character of the invention, as it, undoubtedly, in its development, shows a thorough knowledge, on the part of the inventor, of chemical affinities, is highly creditable to his persevering ingenuity, and will, no doubt, be of importance in the arts; but where simplicity and economy are so indispensable, as in the mere separation of sulphur from metallic ores—by the production of the former element rendering us, probably, independent of foreign countries, and in greatly reducing the expense in the reduction of the pure metal; we think Mr. Rodgers's plan, yet highly interesting, process (the specification of which we give below) a desideratum in the arts long sought after, and affording another instance, among the many, in scientific pursuits, of the advantages to be acquired by the application of a simple principle, when properly directed.

Specification of J. E. D. RODGERS's Patent for Certain Improvements in the Separation of Sulphur from Various Mineral Substances.



My invention of improvements in the separation of sulphur from mineral substances is founded upon the affinity of hydrogen for sulphur, and oxygen for certain metals. The improvements consist in conveying steam through the furnace or retort during the operation of roasting or calcining mineral sulphurates, previously reduced to coarse powder; the hydrogen of the water, or a certain portion thereof, combining with the sulphur of the ore and forming sulphuretted hydrogen, and the oxygen previously in union with the hydrogen combining with the metal, forming an oxide of the metal. In order to give every information in my power, I have, in the accompanying drawing, shown one method of carrying my invention into effect, but I wish it to be distinctly understood, that I do not intend to confine myself to the form of apparatus therein shown, as the same may be varied, without departing from the nature of my invention, and most depend upon circumstances and the ultimate object to be attained in separating the sulphur from the ore; I would merely observe, that I avail myself of that form of apparatus which appears to be best adapted to the circumstances affecting the reduction of various kinds of ores, and such as, in all cases, will admit of the utmost possible action of the steam upon the ore during the time it is undergoing the process of calcination or roasting.

When the object is to save the sulphur, vessels or retorts should be used admitting the passage of the steam through them, and so as to produce direct action upon the ore, but heated by fire beneath, as shown in the accompanying drawing, which represents a longitudinal section of a retort A, into which the steam is admitted through the pipe B, and the vapour passes out through the pipe D. The retort may be charged or emptied by means of the door C, by which aperture the ore may also be stirred with a rake, or other instrument commonly used for that purpose; but where the object is merely to expel the sulphur for the purpose of obtaining the metal with which it is combined, as in the reduction of silver, copper, and other ores, the steam may be conveyed through the usual calcining furnace—the reverberatory form being preferred. The separation of the sulphur is more readily effected if the ore be occasionally stirred, as a fresh surface is exposed to the action of the steam.

In the common method of calcination a sub-sulphate is formed, which precludes the separation of the whole of the sulphur. This is obviated in my process, as in my experiments I have succeeded in completely separating the sulphur from the sulphurates employed; and when operating upon iron pyrites from Cornwall, I have obtained from it a perfectly pure oxide of iron. As regards the collection of the sulphur, a certain portion is usually simply expelled, and may, therefore, be condensed in a chamber; that sulphur, however, which is separated in combination with hydrogen, may be advantageously treated in two ways—

1. It may be at once burnt, or it may be collected in a suitable generator and then burnt; the sulphuric acid thus obtained being converted into sulphuric acid by any of the existing processes.

2. The gas may be burnt in a limited portion of atmospheric air; the hydrogen, under these conditions, would enter into combination with oxygen, while the sulphur is separated and condensed to a pure state.

I do not claim, as part of my invention, the roasting or calcining the ore by fire; nor do I claim the application of any particular form of apparatus to be used in my process, either for the generation of steam or the calcination of the ore, or for the collection of the sulphur; but I claim, as the invention secured to me by the two last-mentioned parts of my patent, the direct application of the principle of hydrogen or water, which I prefer using in the form of steam, in the calcination or roasting of the ores of silver, copper, lead, zinc, and all other metals or mineral substances with which sulphur is combined, for the more complete separation of the sulphur from these metals or mineral substances, and the sulphuric vapours thereby obtained may be treated in any manner that may be considered most desirable.

BRITISH ASSOCIATION FOR THE ADVANCEMENT OF SCIENCE.

Considerable spirit has, for some time, been evinced in the city of Cork, by the preparations for the thirteenth meeting of this scientific body, which will be the second meeting held in Ireland. The president is Lord Lansdowne, so well known to scientific circles for his skill in astronomy, and general scientific knowledge, and whose celebrated gigantic telescope, lately constructed, has spread his fame over Europe. The vice-presidents are the Earl of Lismore, Viscount Adare, and Sir William Hamilton (the president of the Irish Royal Academy, and Astronomer Royal), with Dr. Mathew (Dean of Armagh), well known as an astronomer and mathematician. The local secretaries are Prof. Horrigan, the Rev. J. Carson, Mr. W. Clew, and Mr. W. Kilkenny. There appears to be no slight grounds for the fear that repeat agitation would thin the attendance, as all political and religious feeling seems to be merged in the one paramount object, of giving all parties a pleasant and flattering reception; and every arrangement appears to have been judiciously made for keeping up the excitement.

The Inquiry room is most conveniently situated in the Commercial Hall, on the South Mall, near the quay where the passengers disembark. The places of meeting of the various sections are as follow:—A. Mathematical and Physical Science; C. Geology and Physical Geography; D. Natural History; and G. Mechanical Science, Royal Institution, Nassau-place; E. Medical Science, College-buildings; and F. Statistics, at the Chamber of Commerce. The meeting for the appointment of officers, and the transaction of preliminary business, was held on Wednesday last; the first general meeting on Thursday; the various sectional meetings commenced, until Tuesday next; and the concluding meeting will take place on Wednesday, the 11th, when the awards of money will be made, and the session explained.

The agricultural section of the Cork Branch is prepared for exhibition of philosophical apparatus, machinery, manufacture, models, &c. An exhibition of the pictures of native artifices takes place at the Society of Arts, and the Cork Agricultural Society will hold their annual exhibition, on Thursday, the 10th inst. The only exhibition is one fixed for the latter day, to accommodate the public, and view the philosophical sites in the neighbourhood. The roasting the charge from which was originally 12. to 15. in 1846, has always been attempted, to a great degree, against very good which the society might effect, and this will, we doubt, be the case in Cork, more particularly against the exhibition of local masters. We shall give, as usual, so interesting and general summary of the whole of the proceedings.

PROCEEDINGS OF PUBLIC COMPANIES.

GREAT WESTERN RAILWAY.

The sixteenth half-yearly general meeting of the proprietors was held at the terminus, at Bristol, on Thursday, the 17th inst. CHARLES RUSSELL, Esq., M.P., in the chair.—After the usual routine business, the CHAIRMAN stated that the purchase of the Cheltenham line had been completed, which would effect a saving of £4000. per annum. After the completion of the line, which would cost about £900,000., and taking into consideration what would be received from the Bristol and Gloucester Company, this line would cost about £20,000. per annum. He further stated, that application had been made to them to assist in the formation of the line from Exeter to Plymouth, by deputations from the various companies interested. The proportion which would fall on the Great Western Company was £10,000., or about £1000. a year, and it was considered that the extension of the traffic would render such outlay remunerative.—The report was read, which showed the half-year's income to have been £350,472. 10s.; as compared with the first six months, the passenger receipts had somewhat diminished, but there had been an increase on goods' traffic of £102. 11s. 8d. The Bristol and Exeter line had been extended 20½ miles since June, 1842. The expenses of working the line have been decreased during the past half-year by £350. The total sum available was £2,000. 6s. od., out of which the directors recommended a dividend of 2½ per cent. for the half-year. A portion of the permanent way between London and Maidenhead had been re-constructed at a cost of £7,751. 7s. 11d. The report concluded by calling attention to the plan of a line to Plymouth, as mentioned by the chairman.—The meeting was then made special, for the purpose of giving authority for the purchase of the Oxford Railway, and to exercise the powers conferred on a company by *c. vii.*, cap. 10, for making a railway from the Great Western line, at Didcot, to Oxford, as detailed in the report.—The report and accounts having been unanimously received and adopted, Mr. HALL moved a vote of thanks to the chairman, which was carried by acclamation, and the meeting separated.

LONDON AND GREENWICH RAILWAY COMPANY.

On Tuesday, an adjourned meeting of this company was held at the London Tavern, to receive the report of the committee of inquiry.—The chair was taken by J. WILSON, Esq., who having apologized for the absence of several of the directors, Mr. MONK (chairman of the committee) stated the result of the inquiry. He said, that with regard to their own line, they had made such inquiry and preparations as would, no doubt, tend to develop the traffic and promote the interest of the proprietary. They had suggested that there should be three different classes of carriages—the first to bear the fare of 1d., the second at 6d., and the third at 1d.; the latter of which was reckoned to be of great importance to the public accommodation. They also recommended for the first class carriages annual tickets at 11 guineas, and second class at 10 guineas. With regard to daily tickets, they would fix them at 1s. for the first class, and 10d. for the second. There was a subject connected with the third class carriages which had occupied their attention; it was some sub-plate for seats, which would take up too much room, in place of which they recommended rails of convenient distances, for people to lean against. In respect to the other companies, they hoped to conclude some arrangement which would be beneficial and just to all parties. The Croydon Company seemed to think, that all they could show they made over their own line they were entitled to; and the same with respect to the Brighton Company. The South Eastern, also, seemed disposed to allow them the full benefits of the mileage principle. The Brighton Company were not inclined to give up the arrangement they had already made; but he hoped they might still be brought to admit that it was the best principle. That was the position in which they stood; but, if they would permit an adjournment for about 100 days, he had no doubt they would be able to come forward with something more matured on the part of those companies.—Mr. WILLIAMS read the report, which was nearly similar to the chairman's speech.—It was moved by the CHAIRMAN, and seconded by Mr. JONES, that the report be received, and entered on the minutes—which was carried unanimously.

After some observations from Mr. Kettling, Mr. HILL, Mr. CORNEY, and the CHAIRMAN.—Mr. HIGGINS proposed that Mr. ENTWISTLE should be added to the committee, which was objected to by Mr. W. A. WILKINSON (the chairman of the Croydon Company), and, after some discussion, the motion was negatived.—Mr. M'LAUGHLIN made some observations on the plan of the committee, which he said, after all, was merely offering them 12 per cent. to deal with, and, in that case, he thought there should be some addition to the committee.—After some further discussion, Mr. HIGGINS proposed a vote of thanks to the chairman, which was seconded by Mr. SCRIVENER, and passed unanimously.—The meeting then adjourned for ten days, when a further report will be presented.

PACIFIC STEAM NAVIGATION COMPANY.

The first annual meeting of the shareholders in this company was held on Friday, the 10th inst., at the offices, in Austinfrith.—The chair was taken by GOSWAM BROWN, Esq., who apologized for the extreme length of the report, and, after some other observations, requested Mr. TAGART (the secretary) to read it to the meeting.

From this document, it appeared that the operations of the company had been so greatly impeded, through the Perseus coal taking fire, and the loss of vessels with this mineral, and the steamers *Perse* and *Chit* being laid up for want of fuel, that the total loss on the trading operations of the company since 1841 amounted to £3,000., and that about £20,000. additional capital would be requisite, to build another steamer, and for other purposes, which would insure, in the opinion of the board, a successful result for the future. This would make the total outlay £11,000. A great advantage was expected from the discovery of coal mines at Tasmania, for the supply of the steam-vessels. The cash in hand was £1000.

Mr. BACONAS wished to know if they were going to raise this additional capital, and on what terms it would be raised.—The CHAIRMAN said the terms were not sufficiently matured to enable him to answer the question at present.

Mr. H. DE CASTRO gave the directors great credit for the best endeavours to promote the interests of the company, but regretted they had not called the proprietors together before, even if it had been to communicate their losses—as some resolutions might have been agreed to by the meeting. He also doubted very much of the realization of the prospects held out in the report, of 14½ per cent., and also of the utility of spending the large sum required for another steamer, as he thought there would not be sufficient trade or freight for three steamers. Still, under the circumstances in which they were placed, he would move the adoption of the report.—JAMES ANTHONY, Esq., M.P., begged leave to second the motion, and would observe, in reply to Mr. DE CASTRO, that, in building a third steamer, they were not disposed to look so much to the profit it would realize, as to its necessity, in order to supply the place of either of the other two, in case of their being laid up from accident. He thought the trade of South America would be greatly accommodated by the addition of another steamer; and, as he was sure the directors had only the prosperity of the company in view in that recommendation, he would second the motion.

Mr. TYRER thought it inadvisable any longer to postpone the company, as there was not a prospect of going on to advantage. He stated that by not having contracted with Mr. WILSON, of Liverpool, for the steamers, they had incurred a loss of £10,000.; and from the loss by the coal taking fire, and other causes, they had absolutely thrown away between £9,000. and £10,000.

—The CHAIRMAN, in reply, said that in 1841 they had not a particle of information to communicate, and what was the utility of calling a meeting. For the calculation (which had been made from the actual expenditure of the company), it appeared that the charges for the future would be about £10,000., and that the average earnings of the two steamers would be about £10,470., which would give an average profit of about 14½ per cent. In respect to the steamers, they could not be accounted for in time by Mr. WILSON, which was the reason of their being contracted for in London.—After some observations from Mr. BACONAS, Mr. TYRER, and other proprietors, an amendment was proposed by Mr. ARMSTRONG, for winding up the affairs of the company.

Mr. FRANCIS (the company's solicitor) said no motion of the kind could be entertained, except at a special meeting for the purpose; when the motion was withdrawn, and the report was adopted unanimously.—Mr. TEMPLAR and Mr. MURRAY were then re-elected directors, and Mr. DIXON an auditor, without opposition.—In answer to a proprietor, the CHAIRMAN said that the shareholders were only liable for the amount of their own shares by the terms of their charter. In respect to the amendment, if it had been carried, the consequences would have been most disastrous to themselves, more particularly now as they had overcome difficulties, and were in the way to work profitably for the shareholders.—After some observations from Mr. DE CASTRO and others, the meeting adjourned.

BRITISH IRON COMPANY'S BILL.—In the House of Lords, last night, on the motion of the Earl of Shaftesbury, the standing orders were suspended, as far as related to the British Iron Company's bill, and the committee on the bill was ordered to meet on Monday, at eleven o'clock.

CLARENCE RAILWAY.—We understand the directors have declared a dividend of 6 per cent. for the half-year, which is now in arrears of being paid to the shareholders in that undertaking.

On Friday evening, Macnamara.—We understand the Government have a measure for next session, to be brought forward by the Earl of Lismore, for the protection of the public against the loss of life and property by fire. It is to be hoped that every fact connected with the working of the present system will be well ascertained before this is brought in, as it will allow its permanent security. As relative to this subject, there is an important place appointed for the purpose existing at this moment, due to the ingenuity of Mr. John Kaye, who for a number of years has applied himself to the means of extinguishing fire before and after.

RAILWAY REFORM.

A work has just issued from the press under the above title, which professes to have for its object the impartial consideration of all the abuses under which the present system labours, and suggesting such alteration in all the details of working, fares, &c., as shall not only be advantageous to the public, but tend to the ultimate profit of the proprietors themselves. To use the words of the author, he proposes, first, "to institute an inquiry into the railway system, as it has been established, and is now carried on in this country;" and second, "to consider to what extent it could be modified, should it be found desirable, without injury to any party, and benefit to all." Having considered these two propositions, by pointing out the difference in the changes to the public, between the Belgian lines, wholly constructed by the Government, and those in this country, which are entirely the result of private enterprise (how far impartially we must leave to his readers to determine), he proceeds to the Select Committee of the House of Commons, of 1839, and enters into a consideration of two important points—viz., first, the financial position of railways; and second, the power given to them by the legislature, and the probable exercise of this power for the general convenience of the public, and interests of the country, this he does evidently in a disposition opposed to date, to the present practice of railways, and shows that though, in some few instances, as the Blackwall, Greenwich, &c., they have gained by a reduction of fares, the directors of the large lines evidently find it to their advantage to keep up their rates to the maximum point, although in nearly all cases, considerably under the amount allowed in the Acts of Parliament. He then enters upon a list of evils which he considers inherent in the system of monopoly existing, and some interesting useful tabular matter is given. He proposes, first, either to oblige the companies to adopt a uniform rate of fares, intensifying them for any loss which might occur; secondly, for Government to agree to pay a certain sum out of annum; or thirdly, to purchase, at the current price, all the railway property in the kingdom. Commercial as either of these proposals may appear, taking into consideration the present extent of railway property in the kingdom, amounting to £6,000,000., the subject is handled with much confidence and considerable ingenuity, and the pamphlet closes with an appendix, which is a perfect description of all the railways of Great Britain and Ireland, sufficiently explicit to supply a deficiency long felt—viz., a popular description of the railways of the kingdom, and from which we now commence, and shall occasionally resume, as opportunity offers, what may be considered as a series of historical extracts.

ABROAD AND FOR FAR—13½ miles: There was here not a single public conveyance until this line was opened, and now from 300 to 400 passengers pass daily. On this line there are in all twenty-three bridges; the Act passed in May, 1836, and the line opened in 1839; the original capital was £10,000., subsequently increased to £100,000., and the line cost £100,000. The traffic for the past year was £2000., and the first dividend of 2½ per cent. was declared at their meeting in June last.

ANDROUS AND JOHNSTON—1½ miles: The Act for this line passed in 1827, and it opened in 1831; the receipts for the past year were £1000., of which sum was the amount of carriage of 30,400 tons of coal.

AVENBERY—7 miles: This line joins the London and Birmingham at Tring, and is leased to that company for £2000. per annum.

BALLOUGH—6 miles: This line is in direct communication with the Stourton Railway, with a branch to Monkland; it is in a district rich in minerals, and has traded in no small degree in developing the wealth of the country. The receipts for passengers in the half-year ended July 3, 1842, was only £100., the principal revenue being derived from coal, £16,000 tons having been conveyed in the above period.

BIRMINGHAM AND DERBY: This is an important line of forty-eight miles in extent, forming one of the main links between the metropolis and Yorkshire; the Act of Parliament was passed in May, 1836, and the line opened in 1839; the original capital was £20,000., afterwards increased to £1,000,000.; this line has turned out a bad speculation, great opposition existing between the company and the Midland Counties Railway. The number of passengers in the half-year ending the 31st Dec., 1842, was 20,000.

BIRMINGHAM AND GLOUCESTER—55 miles: This Act passed in April, 1836, authorising a capital with interest of £1,300,000.; afterwards raised to £1,441,000. This line has not yet paid anything to the shareholders, and the number of passengers has decreased from 193,276 for the half-year ended 31st December, 1841, to 180,707 for the corresponding half-year of 1842.

BISHOP AUCKLAND AND WEARDALE—9 miles: This railway branches off from the Stockton and Darlington, and, after crossing the Wear, it terminates at Walsingham-road. There is one tunnel, and twenty-two bridges. It was constructed in 1836, and cost about £100,000.; there are no passengers, and all the revenue is derived from the coal carried; the principal proprietors being those persons interested in the coal trade.

BOLTON AND PRESTON—13½ miles: There is no county in England (perhaps excepting Durham) that is so intersected with railways as Lancashire, not a mile can the passenger proceed but he may find a railway. This line is not finished to the Preston end, but there are ten miles opened to Chorley. When completed, this line will form a link in the great chain of railways, which will connect the north and south parts of the empire. For the year ending 30th June, 1842, the number of passengers carried was 50,300.

BRIDMIN AND WADDRIDGE—16 miles: This line was begun in 1832, and finished in 1834. It commences at Wadbridge, close to the river Camel, runs parallel to the river as far as Wentworth, from whence there is one branch to Bodmin, 3½ miles, and one to Ruthen, 1 mile. There is but little traffic, the Parliamentary duty for the last year having been only £1. 1s. 1½d. This is the only public railway in Cornwall.

BOLTON AND LICHEN—10 miles: The Act for this railway was obtained in 1835, and the total amount authorised to be raised was £100,000. The traffic on this line has somewhat fallen off, the receipts in 1839 having been £2000., while for the year ending June, 1842, they were only £900.

IMPROVED MACHINE FOR THE COMPRESSION OF THE GASES, OR ATMOSPHERIC AIR.

We have received a communication from Mr. David A. R. Baudouin, in reference to a notice of his condensing apparatus, which appeared in the Journal of the 6th inst., stating there are two or three small errors therein, and a misapprehension of the working principle. We endeavour to give a correct description as a mere statement, without a diagram, would allow; and it does appear to us that the general principle of the apparatus from that description may be easily understood. With respect to the application of compressed air as a secondary or intermediate application of steam or other power, much difference of opinion exists among scientific and practical men—some considering, that the circumstances under which the steam-engine is worked not being favourable to the economy of fuel, the blowing off of the safety valve often amounting to one-fourth of the generated steam, that the working power being applied at once to the work it has to accomplish renders it next to impossible to reserve it for use when required; hence, that the application of highly compressed air as an intermediate power produced by the steam, and which can be accumulated to any extent, and applied to the resistance to be overcome at any time, and in quantities proportioned to the work required to be done, a great saving of fuel can be effected. Others contend, that, under the present effective working of the steam-engine, the loss of power and fuel from the blowing off the steam and other steam is much less than it appears to be; and that, even were it not so, the extreme difficulty always attending the condensing and managing highly compressed air, with the loss from leakage, and the great friction necessarily attendant thereon, and increased machinery, would more than counterbalance whatever economy or advantages might be obtained. Nothing, however, but actual practical results can ever be depended upon; and there is no doubt, that, under peculiar circumstances, compressed air, as the secondary moving power, would be a great advantage. The subject is an intricate one; but we shall be happy to give insertion to any communications having for their object an elucidation of the theory.

KING'S COLLEGE, LONDON.—DEPARTMENT OF ENGINEERING, ARTS, MANUFACTURES, AND ARCHITECTURE.
THE CLASSES will be RE-OPENED on TUESDAY, the 1st of October next.
MATHEMATICS—Professor the Rev. T. G. HALL, M.A.
MECHANICS—Professor the Rev. H. Moseley, M.A., F.R.S.
CHEMISTRY—Professor Davy, F.R.S.
CHEMICAL MANIPULATION—W. A. Miller, Esq., M.D.
EXPERIMENTAL PHILOSOPHY—Professor Whewell, F.R.S.
GEOLOGY—Professor Assistant, F.G.S.
PRINCIPLES and PRACTICE of ARCHITECTURE—Professor Hosking, F.R.A.—
Mr. A. Ministry.
ENGINEERING and ARCHITECTURAL CONSTRUCTIONS—Prof. Hosking.
ARTS of DESIGN and ARCHITECTURAL ENRICHMENT—Professor Dyre, M.A., F.R.S.—Director of the Government School of Design.
MACHINERY—Mr. E. Cooper.
GEOMETRICAL DRAWINGS—Mr. T. Bradley.
MINERALOGY—Mr. J. T. Townsend, F.G.S.
LAND SURVEYING and LEVELLING—Mr. H. J. Castle.
WORKSHOP—Mr. W. H. Hartree.
Pupil to may enter as occasional students for any special lectures which they may desire to attend, upon payment of the fees for the same.
Further information may be obtained at the secretary's office.
August 1.

J. LONSDALE, Principal.

LIVERPOOL POLYTECHNIC SOCIETY.—The council of the LIVERPOOL POLYTECHNIC SOCIETY announce, that they will AWARD, at the close of the present session, PRIZES, in money or a medal, for COMMUNICATIONS, of adequate merit, on the following SUBJECTS—
Five Pounds for the best Essay on any subject connected with the Objects of the Society.
Five Pounds for the best Mechanical Drawing.
Five Pounds for the best Model of Machinery, showing the latest improvements.
Five Pounds for the best Model of a Merchant Vessel, showing the latest improvements.
Five Pounds for the best Ornamental Iron Casting, combining perfection of workmanship with good taste.
All communications to be forwarded, carriage paid, addressed to the "Secretary of the Polytechnic Society," at the Royal Institution, Liverpool, on or before the 15th of December, 1841.
All models and drawings will be returned.
All communications read before the ordinary meetings of the society, during the year, will be entitled to compete for the prizes.
Any further information may be obtained by application to the secretary, Royal Institution, Liverpool, August, 1841.

Empowered by Special Act of Parliament (IV. Vict. cap. 11.)

BRITANNIA LIFE ASSURANCE COMPANY.
1, PRINCES STREET, BANK, LONDON.
CAPITAL—ONE MILLION.

This institution is empowered by a special Act of Parliament, and is so constituted as to afford the benefits of life assurance, in their fullest extent, to policy-holders, and to present greater facilities and accommodation than can be obtained in other offices. The decided superiority of its plan, and its claim to public preference and support, have been proved, incontrovertibly, by its extraordinary and unprecedented success. Among others, the following important advantages may be enumerated:

A most economical set of tables—compiled expressly for the use of this company, from authentic and complete data, and presenting the lowest rates of assurance that can be effected without compromising the safety of the institution.

Increasing rates of premium, on a new and remarkable plan for securing losses or debts, a less immediate payment being required on a policy for the whole term of life than in any other office.

Premiums payable either annually, half-yearly, or quarterly, in one sum, or in a limited number of instalments.

A sum of insurance is attainable daily at Two o'clock.

Age of the assured in every case admitted in the policy.

All claims payable within one month after proof of death.

Medical examinations compensated in all cases for their reports.

Extract from increasing rates of premium, for an assurance of £100 for whole sum of life—

Age.	ANNUAL PREMIUMS PAYABLE DAILY.				
	1st 2 years	3d 2 years	3d 3 years	5th 3 years	Remainder of life.
25	£1 1s 4d	£1 1s 10d	£1 1s 11d	£1 1s 9d	£1 2s 5d
30	1 1s 4d	1 1s 10d	1 1s 11d	1 1s 9d	1 1s 6d
35	1 1s 7d	1 1s 10d	1 1s 11d	1 1s 9d	1 1s 7d
40	1 1s 7d	1 1s 10d	1 1s 11d	1 1s 9d	1 1s 7d

Detailed prospectus, and every requisite information as to the mode of effecting assurances, may be obtained at the office.

PETER MORRISON,

Resident Director.

VICTORIA LIFE ASSURANCE COMPANY.

By J. Duke, A.M., M.P., Chairman. Benj. Hawes, Esq., Deputy Chairman. Benj. Barnard, Esq.

Particular advantages are offered by this company. Thus—Parties assuring the sum of others may take their policy secure, notwithstanding the life assured may be out of the limits of Europe, without the necessary permission of the director being had previously obtained.

Credit of half the premiums for the first five years allowed on policies effected for the whole sum of life.

Assurances may be effected with or without profit—on an according or decreasing scale, or for short periods.

Advances made to assurers on real or unsecured personal security, for terms not exceeding three years, or payable by instalments.

Attention is particularly requested to the detailed prospectus of the company, which may be obtained at the office, in King William-street, City, or by letter addressed to the secretary.

WILLIAM BATRAY, Actuary & Secretary.

YORK AND LONDON LIFE ASSURANCE COMPANY.

KING WILLIAM-STREET, LONDON. Empowered by Act of Parliament.

PROSPECTUS.

CHARLES FREDERICK YOUNG, Esq., Chairman.

MATTHEW FOWLER, Esq., M.P., Deputy Chairman.

Benjamin Agar, Esq.

George Atkinson, Esq.

William Baker, Esq.

H. S. Baskett, Esq., M.P.

Lord Brougham, M.P.

Matthew Carte, Esq.

W. Warrener Cheshire, Esq., M.P.

Henry Cooper, Esq.

Mr. James D'Arcy, M.P.

The importance of the creation of assurance adopted by this company, will be seen

in the fact that the premiums required by a losses office by reason of its position on the side of a pierce in the twentieth year of his age would, in this office, insure £100 for 100.

Assurances at other ages are effected on equally favourable terms, and thus the assured has an insurable sum instead of a chance dependent upon his property and the profits of an office. In cases of assurance for a limited number of years, the advantage offered by this company is with greater or less part of the profits of a losses office being given to avoid assurances.

Prospectus, containing full statement to meet the circumstances of all who desire to provide for themselves or those who may survive them by assurance, either of fixed sums or securities, may be had at the office, as above, or at the agents.

JOHN WOODFORD, Secretary.

MINING LYRICS—THE BILBURN COLLIER.

[From the Birmingham Advertiser.]

They don't grumble the "Bilbun lad,"

Who toils, like the like dears,

He'd work from morn to night,

To prove he knowed what he did,

With Bilbun lad, outa black for 10,

Through black for them 10, as the job.

As knowes the big calling in

As that of little birds,

They run to the poor Bilbun lad,

Who them ends their rounds—

And parts him, as there is above

In black and the Bilbun chare.

They part of the peat's worth,

In good and excess sight,

With, but the poorest Bilbun lad,

Time passes bright to right;

When would be poor gold and silver,

But for master hairy dozen?

Bilbun, August 1.

THE GREAT MINES OF RUSSIA.—(From a Correspondent.)—Russia now yields four times as much gold as all the rest of Europe, and the yearly produce of this metal, (one pound, or 1,000 lbs.) is sufficient to load three forty to fifty wagons. The other ends to the consumption a revenue of from 100 to 120 millions. The mining requires but those on foot, and the copper, which is also employed chiefly by hand, costs no more than 20 shillings. By far the greater part of these metals comes to the metropolis of Petersburg.

MINING AND MINERALS.—Russia's railroads—the passenger's train—passed running as fast as the weekly number of passengers has been steadily on the increase; the return for the last week was upwards of 1,000.

EDWARD PHILLIPS.—Bilbun's Farce.—We have already stated that an action had been brought by the representatives of Messrs. Mr. Ellington, the proprietor of a pit in this country, for the use of a plan of getting by machinery in a bark and stick mill, against W. H. Baines, Baines, and others, for piracy; and that a cross action had been brought by these parties, with a view to having it declared that Mr. Ellington's patent was null and void, on the ground of the process being public property. The case having come before the Queen's Bench, an appeal of one of the parties from a judgment of the Court of Common Pleas, a hearing of the cause was had on Saturday, the 1st, after a full and detailed report of the evidence, and cross-examination of the parties, gave judgment in favour of the representatives of Mr. Ellington, by declaring that, although the plan and machine had been used by that gentleman, and long been known as a chemical process, he was the first person who had applied it to the getting of timber, and therefore, his patent was good. Mr. Baines, Baines, and Co., were, however, allowed to have as right to use the same process, and consequently to all the wood the mill, which amounts to, say, 200,000—Galignani.

PUBLIC COMPANIES.

MERRING.	
Poston and South Shields Railway	Offices, Colliery-buildings Aug. 21
New Zealand Company	Broad-street-buildings
Taff-Vaughn Railway Company	Cardiff Arms Hotel, Cardiff
London and Stockwell Railway	London Tavern
Edinburgh and Glasgow Railway	Offices, Glasgow
Maryport and Carlisle Railway Co.	Aspinwall
Bristol and Eastern Railway	White Lion Hotel, Bristol
Newcastle upon-Tyne Marine Ass.	Newcastle
West Durham Railway Company	George and Vulture
Birmingham and Gloucester Railw.	Waterloo-street, Birmingham
Eastern Counties Railway Co.	Station, Shoreditch
Bristol and Gloucester Railway Co.	White Lion Hotel, Bristol
London and Greenwich Railway	London Tavern
Chelmsford Railway Company	George and Vulture
Hangard and Lambeth Bridge Bridge	Offices, 5, Villiers-street, Strand
Consolidated Traction Mining Co.	Offices, 6, Mildred's-court
Hartlepool Dock and Railway Co.	Hartlepool
Birmingham and Derby Railway	Lawley-street, Birmingham
Cheltenham & Gloucester Union	Station, Cheltenham
Bath railway Company	Bank, Bath
	per share. As formerly Aug. 19.
	REDIVISION.
Clerical, Medical, and General	5 per cent. Offices Aug. 21.
Life Assurance Company	10s. per cent. 44, Finsbury-square
Tin-croft Mining Company	As formerly
Halifax and Huddersfield Bank	10s. per cent.
London & Birmingham Railway	As formerly
Connecticut Copper Mines of Cotes	10s. per cent. Offices, 26, Antwerp
London and Westminster Bank	Bank, Lombard

NOTICES TO CORRESPONDENTS.

The MINING JOURNAL is regularly published about Two o'clock on Saturday afternoon, at the office, No. 20, FLEET-STREET, where it can always be obtained and there is no cause for irregularity in its supply, in time, other than neglect on the part of the agent through whom it is ordered; but, as respects its transmission to country subscribers, the blame is shared with the Post-office authorities.

"A Subscriber,"—The amount of ore for sale from Wheal Providence was stated in our last to be 800 tons, instead of 260—the error originated with the Ticketing Paper, and the necessary basis, from the late hour at which we received it, precluded its detection by us.

PARSONS STATE OF THE IRON TRADE.—Under the head of "Northumberland," in last week's Journal, an error occurred, in stating Messrs. Lexington, Baines, and Co., to have but one furnace, and that in blast—they have two furnaces (one in and one out), which, we are informed, they have had ever since the commencement of their works—forty years ago. The furnace of Messrs. Wylam, Thompson, and Co., has been out of blast about twelve months.

Received.—"J. W. S." (Bishopsgate-street).—"A Constant Reader" (Bremen).

THE MINING JOURNAL,
Railway and Commercial Gazette.

LONDON, AUGUST 19, 1843.

We regret to have occasion to advert to the "strike" on the part of those employed in the copper smelting establishments at Swansea, as such must tend materially to injure the interests of the miner and mine adventurer, not to observe on the serious effect produced on the smelter. The consequence of a strike of this nature cannot be calculated upon, or any estimate made, by comparison with other manufactures, inasmuch that the system, as applied to the purchase of ore, is, in itself, altogether different from the general course observed in the purchase and sale of other articles of commerce. For instance, we may adduce the sales by ticketing in Cornwall and at Swansea—the former being weekly, and the latter alternate weeks; the amount being, on an average, 30,000*l.* to 35,000*l.* weekly. These sales are effected at a month's credit, on a month's bill being given at the expiration of such period—and, consequently, the smelter has to provide for the payment of the ore purchased, at a given time.

Let us, then, suppose that his smelting works are suspended—that he has no means of converting his ore into merchantable copper, and thus providing for their payment as the time comes round. We can very readily guess the consequences which must result. The smelter not requiring the ore, having an ample stock on hand, without any reduction going on, naturally says, in the absence of the manufacture and sale of cake or sheet copper, "I am no longer a buyer of the crude ore; my capital is, in a measure, locked up, and it is only under circumstances of a highly favourable nature that I will become a buyer." Let us, then, consider what are the favourable circumstances which shall induce him to become a purchaser, or to increase his stock of ore. The answer is most ready—reduction in price. Here, then, we find that the miner is the sufferer. The workmen employed by the smelters having struck for wages—or, rather, against the proposed reduction—the smelter at once says to the miner, who is dependent on the sales of ore for the means of prosecuting the mine, "I cannot take your ore unless at reduced rates, inasmuch that I have no means of rendering it available;" the miner is compelled to sell—the smelter gets an increased stock of ore at a depreciated price—and holds the miner thereafter at arm's length. Another consideration—and, by no means, a slight one—is, that on every ton of ore, no matter whether the standard for a produce be at 140 or at 100, the charge of 2*l.* 1*s.* per ton for reducing charges is deducted from the price of the ore—so that it will be at once seen, ore at 140 standard, paying 2*l.* 1*s.*, renders the charge upon the miner, with a reduced standard of 100, of upwards of 7*s.* This, in itself, is a matter of serious moment, and at once accounts, not only for the depreciated value of our mines in Cornwall, but the price quoted in our weekly Ticketing Papers.

It is right, however, that we should say a word or two upon the "strike" which thus so seriously affects the miner, in an indirect manner—for there can be no question but that the smelter, having the power in his own hands of controlling the market, as well as the price of ore, will take care that he does not sacrifice his interest for the benefit of others. One main objection—and to us it appears well grounded—on the part of the operative is, that, whether copper was 10*s.* or 1*s.* per ton, no advance was made to the working man; but because a decline takes place, attributable, in a great measure, to the smelters themselves, from the adoption of the new tariff, then a reduction is made in the wages. We consider such a course unjust, and—with the power possessed by the smelters, we should say—dishonest to their workmen; they have the means of giving them fair wages for their labour; and should they say they have not (in which we would raise issue)—we then say, the act which has reduced their profits—that of the operation of the new tariff—they have themselves to thank for. They thought to realize a large profit—let them then put up with the loss consequent upon their own acts, but let not the industrious workman be sacrificed for the advantage and benefit of the smelter, who, on the creation of the legislative enactment, thought only of his own interests, and would willingly have even advanced the wages of the operative on his establishment at the cost of the home miner. To him, no matter whence were came, so that he made his profit. We shall, however, have occasion to discuss this matter at greater length, in presenting some statistical tables, applying to our produce, exports, and imports, of copper and tin, both as relate to ore and metals.

It was our intention to have carried at some length into the operation of the tariff, more especially as relates to our tin mines, which may be said to be ruined—and, indeed, it is questionable with us whether we shall have a tin mine working in Cornwall at twelve months from the present tariff; so destructive have been the effects of the Minnesota measures as regards this branch of our mining industry. We find that Baines the can be purchased in one market at 10*s.* per ton; and when we compare that with the price which British tin obtained some eighteen months since, it requires no argument or further illustration to prove the injury done to the home mines, by the adoption of the measures on the part of the Government. The endeavours on the part of Sir R. Peel, and his

coadjutors to please all, reminds us of the fable of *The Old Man, his Son, and the Ass.* Its application is too ready to require one word further.

ORIGINAL CORRESPONDENCE.

MINING IN SPAIN—No. IX.

TO THE EDITOR OF THE MINING JOURNAL.

Sir.—Through the exertions of the Central Mining Junta of Cartagena, several new regulations have been agreed to and adopted by the new provincial Government of Murcia, tending to encourage and facilitate mining and smelting operations. As a reward for their distinguished and gratuitous services, in directing mining works, and their improvements in the reduction of ores, the Order of Isabel the Catholic has been conferred upon Don Nicolas de Toledo and Don Jose Maria Luque. The former was a member of the committee on coal, whose report appeared in my fifth letter; and he is also professional director of the San Bruno and Orteilana smelting-works, established on the Sierra de Cartagena. The public are indebted to him for statistical details and reports on several mining localities, and also for the invention of a new furnace, combining economy with efficiency, one of which is established with great success at the San Jose works, belonging to Messrs. Romero. Senor Luque has equally endorsed his name among his industrious countrymen, by his friendly assistance and advice; and, as public benefactors to their province, the Central Junta solicited a public testimonial of approbation and gratitude in their favour, which it has been a subject of general exultation that they should have obtained.

Agreeable to Art. 37 of the Mining Regulations of 1825, a district inspector was appointed, to reside at Lorca, fifty miles west of Cartagena; and, as his presence is necessary to obtain legal possession of a mine, and he has, besides, other important duties to perform in the mining department, his residence at so great a distance gave rise to great inconvenience, expense, and delays. To remedy this evil, the Central Junta memorialised the new Government to have him removed to Cartagena, where his services were more wanted, which was done, in virtue of an ordinance dated July 20. They also requested that the convent of St. Philip, situated in the principal square of Cartagena, should be allotted to their use, for the establishment of a museum and schools connected with mining, which was also assented to. Among other useful institutions, the Central Junta have long been anxious to open a school for the scientific and practical instruction of mining captains; and the opportunity now presents itself.

In my letter No. IV., I alluded to the great inconvenience and extra charges incurred by smelters on the coast, in consequence of Cartagena being the only port of entry, which obliged them to send their fuel and other heavy articles overland, along bad roads; and I particularly mentioned the fruitless efforts of some parties interested to have the roadsteads of Forman and Escombreras opened for this special purpose. Through the perseverance of the Central Junta, all difficulties are now removed, an order having been issued allowing "ores, fuel, materials, and other effects, destined for smelting establishments, to be landed in the contiguous bays and roadsteads, under such precautions as the Treasury may deem it expedient to adopt, in order to obviate the frauds liable to be committed under the pretext of this grant." The articles so landed have, at the same time, been exonerated from the payment of the San Telmo, or light-house, dues. These I consider valuable concessions in favour of the smelting interest near Cartagena, and also extremely useful to British vessels supplying fuel—more particularly as some of our naval officers lately surveyed that part of the coast, the result of whose labours, it is to be hoped, the Admiralty will not withhold from the public. The amount of the stake which we have in that quarter, I have already noticed; and that stake, it is likely, will every week increase.

On the 25th of December, 1832, a royal order was issued, directing that the duty of *alcancía* should not, for a period of ten years, be levied "on the sales of mines, metalliferous beds, smelting-works, or offices." The term allowed having expired, and, considering that if this provision took effect in a general sense it would materially affect the Cartagena miners, some of whose underground workings and smelting establishments are of a very recent date, the Central Junta memorialised that the duty should only be exacted from the date of the title-deed of the mine, and the completion of the buildings destined for the reduction of the ores, in which they were most handsomely met by the new Government, by whom directions were to that effect given. It was further determined, that the dues payable by companies or individuals on taking possession of a mine, and fixing the bounds of a sett, should be reduced to 120 rials yellow (25s.). The surface dues on mines licensed, which on trial did not prove productive, have also been abolished, and the duty on ores smelted reduced from 5 to 2½ per cent.

In readily according to the wishes of the Central Junta, in the several enactments above recapitulated, the new Government of Murcia have evinced a patriotic and praiseworthy disposition to encourage and uphold a new branch of industry, which bids fair to restore that interesting province to its old condition of plenty and comfort, from which it had gradually sunk, in consequence of the many untoward circumstances which have befallen the Peninsula within the present century. I have already had occasion to remark, that the political conflict, in which certain classes of the Spanish population have for the last few months been engaged, has only in a very slight degree affected the Cartagena miners and smelters; and it is now no more than common justice to add, that the conduct of the new Government (at the head of whom is Viscount de Huerta) has been so extremely conciliating and judicious, that, instead of losses, the industrious sons of Cartagena will be great gainers, by the late change. Now that the moment is so propitious, it is expected that other reforms and improvements in the mining system, suggested by experience, will be gradually introduced, which, although they may not operate beyond the province of Murcia, will give to the mining and smelting-works in that metalliferous region a new character, and help to develop the resources with which it abounds.

Under the head "Statistics," the *Telegrafo de Minas* continues to publish, twice every week, as many statements as its columns will allow of the various mining companies formed, briefly specifying the name and number of shares of each, the situation and locality, contiguity with others, distance from Cartagena, from the sea, and the nearest washing and smelting establishments, the state of the workings, nature and size of the ore, names of the president and other functionaries, &c.—with the view of afterwards constructing a general return. The number published already exceeds 200; but, as there is not room for more than fifteen to twenty per week, and it is expected that the total will reach beyond 400, some time next spring before the list can be completed. To reproduce any of these multitudinous statements, would only perplex and confuse the English reader; but, as the subject is curious, and a most imperfect idea, besides, prevails in this country regarding the progress made in mining by the Cartagena miners, I shall select an illustrative paper, which will afford more information than any descriptive details I could offer. It is the "Report of M. Louis Voulland (a French civil engineer), on the best mode of working the Alianza, Consolación, and Jardines mines, situated at the Cabo de la Cruz Grande, part of the Sierra de Cartagena." It is as follows:—

The commencement of these mines may be traced to the Cartagena or the Roman. Their workings, however, did not extend to any great depth, either horizontally or vertically. If we may judge from appearances, the backbones of the metalliferous district possessed little progress, as they were under the necessity of propelling their excavations by the aid only of the pickaxe, wedge, and fire, and, as this moment, in every part strongly established, the accidents frequently directed their labours to those localities where the ground was softer and could be more easily cut. Hence, their workings in this quarter may to this day be distinguished among the mines above named, more particularly among miners of certain towns, in which they followed the course of veins of its veins of galena, good in quality, and moderately argillaceous, like that which is at present found in the Alianza mine, and the concomitant one called Leónidas, bordering on the Jardines mine. The metalliferous bed is often extending within the Consolación, Alianza, and Jardines veins. I have ascertained, from south to north to the length of 200 yards (Spanish yards), and about the same in width from east to west, where it meets the small called Bocana Gatica, belonging to the company of "Mina de la Vega" &c. My view of the ground enabled me to discover that the last mentioned range from south to north, with a fall of about 100', and that the last measures a space equal to 40,000 square yards. The extension, up to the present day may be thus approximately determined—viz. Consolación 200, Alianza 200, and Jardines 200—total, 2000 square yards. There, consequently, remains to be extracted 40,000 tons of ore, known to be composed of lead, associated with zinc, quartz, and argillaceous sand. The thickness of the veins varies in its course, according to the points where the bed of the River forms its meanders, but the average ratio may be taken at two inches, although in the last 200 yards, belonging to the Jardines, the thickness equals five inches, and in the Alianza three. With these data correctly established without the slightest exaggeration, let us proceed to ascertain what may be the value of these veins, and to what extent their produce can be expected, by applying the rule to their mechanical proportion which they require to enter into the calculation of the metallurgical operations.

I have already stated that the metalliferous bed still requires a surface equal to 40,000 square yards, and averages two in thickness—thus leaving 80,000 cubic yards to be extracted. The ore contained in this bed, it has been proved by various assays, consists of iron and sand part of the composition of lead galena, often dressed of

its galena, the rest being zinc, quartz, and argillaceous sand. Its richness in lead before the galena is removed is from 20 to 25 per cent., and diverted of it the yield is as much as 30 per cent., while the product in silver is equivalent to 50 cts. per quintal of lead. The number of cubic yards having been cut down at 50,000, and taking only the fourth part, the contents would be equal to 27,500 cubic yards of pure galena, yielding 20 per cent. of lead. The specific weight of the cubic yard of this ore is from 60 to 65 quintals, and, taking the number of 64, and by that same multiplying the remaining 27,500 yards, the result would be 1,760,000 quintals, yielding, on the lowest calculation, 20 per cent. of metallic lead. Of that quantity, the net produce would be 160,000 quintals, which, at 50 cts. would realize 8,000,000 rials yellow; and, calculating the worth of the silver at 25 cts. per oz., the product would be 72,510,000 rials—and the total of lead and silver 126,510,000 rials. Multiplying 80,000 cubic yards by 64, 5,120,000 rials.

Expenses of breaking, picking, washing, and preparing 1,760,000 quintals, at 20 rials each 22,525,700

Total expenses, except administration and dues 42,750,000

Thus leaving the net sum of 83,760,000 rials.

In order to obtain these results, it is indispensably necessary that the associations, to whom the mines above mentioned belong, should join among themselves in the construction of a washery, or contract with some party having a suitable establishment of their own. The only mine worked by the company of Vecindades Hermosa (the Baja Duquesa), which belongs to the Carmen de Alhambra division, and also that of the Provincia, or Casco Nacional, are both in a similar predicament; and I am of opinion that it would not be difficult to induce the proprietors of the two latter concerns to unite with those of the three mines previously mentioned, the construction of proper works for the dressing and preparation of the ore—an establishment so essential to their mutual interests. As far as I have been able to pursue my researches, the best point for the situation of a dressing and washing-house for the mines above named is in the neighbourhood of the Luisa mine, belonging to the company of Amigos de Juncos, near the rivulet flowing at the foot of the mountain. The water raised from the last named mine and the springs constantly falling into the rivulet are sufficient to supply the washing department, while a steam-engine of a 10-horse power might serve to move the trituration cylinders.

(Signed) Louis Voulland.

The preceding paper at once shows the system adopted in the mining operations carried on by the Cartagena miners, and at the same time conveys a pretty correct idea of the capabilities of one locality, which may be taken as an average, although there are others the yield of which is still greater. The ore of the Esencia mine, belonging to Messrs. Soriano, of Madrid, yields 65 per cent. of lead, and 4½ oz. of silver per quintal. There are other instances, of 75 per cent. of lead, and a still larger proportion of silver. From the estimates in the paper above inserted, the working expenses may also be easily understood. From several other reports and published communications before me, it is evident that M. Voulland is an extremely active and intelligent engineer; and, from his having on several occasions been called in to give a professional opinion as to the best means of managing difficult enterprises, he must enjoy the entire confidence of the Cartagena people. His report on the Esencia mine is equally interesting, as is also that on the sets belonging to the company of Carmen de Alhambra, situated on the Cabo del Pino, which are under his immediate direction. The geognostic part is particularly instructive; and on some future occasion I may, perhaps, give it you in an English dress.

Among the professional and useful foreigners who have flock to the spot, as I have before remarked, are several Englishmen, who have found employment and protection; and it is pleasing to find that the most perfect harmony reigns among the various parties engaged in the same pursuit. An Englishman, named Nicholas Jones, has reported upon the Felinidad and other mines; he also directs the works of the Calpeana, Tres Amigas, Alhambra Delfina, and Primera Estrella, mines. Messrs. Hope, Dunmore, and Charles Walsingham Turner, are among the Englishmen occupied in mining near Cartagena. There are a few Germans employed. A Biennyan company has also joined. I have already informed you that several of the smelting-works are carried on for account of Englishmen.

As you will have seen from M. Voulland's report, one of the greatest difficulties experienced is the want of wash-houses. Several are, however, completed, and others in the course of construction. One, belonging to Mr. Brunton, and situated at Forman, commenced working on the 31st of last May.

W. W.

London, August 15.

ON BOILERS AND FURNACES.

TO THE EDITOR OF THE MINING JOURNAL.

Sir.—I would willingly comply with the suggestions of your correspondent, Mr. James M. Scott, in last Journal, were it possible to convey by any one experiment the results of so many circumstances and conditions as are here involved, and all of which more or less influence those results. Were I to fill up the blanks in the proposed letter, it could only convey the results of one description of furnace, the evaporative effect of one description and size of boiler, the calorific value of one description of coal, and the efficiency of one mode of managing the fuel; whereas, each must be tested by its own class of experiments, if we would draw any comparative results. The letter, of which Mr. Scott suggests I should fill up the blanks, is as follows:—

Sir.—On the boiler I have constructed at Liverpool, which can be worked either with or without my patent, I have produced the following results.—Without the patent, I have evaporated 100. water with 1 ton of coal, in 1 hour, with the patent, I have evaporated 100. water with 1 ton of coal, in 1 hour.

(To be signed by) C. W. WILLIAMS.

I would here observe that your correspondent is misinformed as to my patent. I have not constructed any boiler with which I have experimented, and that with which I have operated is of a very defective kind. What I undertake by my patent is, to produce from any weight of coal, of any given kind, a greater quantity of heat than can be done by the ordinary mode of admitting the atmospheric air. Having satisfied myself on this head, I am now making a series of experiments on boilers, for the sake of improving their evaporative powers—a class of experiments hitherto wholly neglected. With respect to my patent, the results as to evaporative effect are necessarily as various as are the kinds of boilers employed; and producing an economy of from 5 to 10 per cent., according to their respective and varying circumstances and powers.

In making an experiment to satisfy the suggestions of Mr. Scott, it would be necessary that he should say—what description of coal is to be employed; what kind and size of boiler; what is the nature of the draught, good or bad; and whether he wishes the experiment to be made by the process of quick or slow combustion—that is, whether he wishes to know the largest quantity of water that the boiler is to be used will evaporate, in any given time (say one hour), or, by any given weight of coal. Now, every one of these conditions very considerably affects the results. It would, therefore, be manifestly erroneous to draw such comparative results from different kinds, furnaces, boilers, or modes of management.

As to the latter, for instance, by the process of quick combustion, and though with a very defective boiler, I evaporated 1715 lbs. of water in one hour, by 224 lbs. of inferior coal, which is 2½ lbs. of water evaporated by each pound of coal. Again, with the process of slow combustion, though with the same boiler, coal, and management as to admitting air, I evaporated 1830 lbs. of water in one hour, by 112 lbs. of coal, which is 9½ lbs. of water evaporated by each pound of the coal. In the first instance, also, the temperature of the surface or waste heat was 119°, and in the second it was but 97°. With this fact before me, I do not see how I could fill in the blanks as suggested by Mr. Scott; and, how could he draw any inference from such varying, though practically useful, results—each of the above experiments being the best, according to the wants of the manufacturer, and the demand of his engine for steam. If, for instance, the steam from 1830 lbs. of water per hour was sufficient for his engine, it is manifest that the latter process was the most economical, as he would then save the difference between 112 lbs. and 224 lbs. of coal (say, half his fuel); but, if his engine required per hour the steam from 1715 lbs. of water, then the former mode of managing his furnace was the better, since, though it cost more fuel, it provided the necessary supply of steam in the required time. Thus, in one case he economised his fuel—in the other, his time. Again, with respect to the use of my patent, compare the above experiments, in which 2½ lbs. of water was evaporated by each pound of coal, with the following, when my patent was not employed, and the furnace managed as the ordinary plan—the coal and boiler being the same. When my patent was not employed, but 63½ lbs. of water was evaporated within the hour, by 110 lbs. of coal, being but 4½ lbs. of water for each pound of coal—against 9½ lbs. of water when the patent was in action.

I herewith send you the table, with observations on a series of experiments on different kinds of fuel, prepared for the Select Committee of the House of Commons, now sitting, on the subject of shortening the coke ovens, and which will, in some respect, meet the suggestions of Mr. Scott. August 15.

C. W. WILLIAMS.

We have been obliged, from want of space this week, to defer the insertion of Mr. Williams' Committee's table of results until our next publication.

NEW MODE OF TREATING SULPHUR ORES.

TO THE EDITOR OF THE MINING JOURNAL.

Sir.—In the last numbers of your interesting Journal—viz., August 5 and 12—I find that there is a patent granted to Mr. Longmaid, of Plymouth, for a new mode of treating sulphur ores. According to the description given in the above Numbers, the process appears to be, the decomposition of the sulphurites by means of common salt, and the metals separated by filtration, precipitation, &c.

All silver ores treated by amalgamation are reduced by this method—i.e., the sulphurites are mixed with a certain proportion of salt, and are exposed to a moderate heat in reverberatory furnaces; the salt and the sulphurites become decomposed; the resultant consists, generally, of sulphate of soda, oxide of iron, a soluble salt of copper, and chloride of silver. The decomposed mixture is put into barrels, with a certain quantity of water, quicksilver, and iron. The latter decomposes the water, by uniting with its oxygen; the hydrogen evolves, and unites with the chlorine of the silver, forming muriatic acid; the silver is thus precipitated in its metallic state, and combines with the quicksilver, and forms an amalgam, which is again distilled to obtain the silver. The other metals and salts which the mass may contain, being seldom of any value, are left in the residue, excepting the copper; this is precipitated with the silver, when iron is used as the precipitant.

I presume there must be something in Mr. Longmaid's mode of treatment, more than has been described in your Journal, to warrant a patent, as the decomposition of sulphurites by means of common salt has been employed in Europe and America from time immemorial. I hope, therefore, we shall be favoured with a more detailed description of the new process in your next Journal.

E. HOPKINS.

We cannot doubt but that Mr. Longmaid will readily avail himself of our column to reply to our correspondent.

OBSERVATIONS ON WHAT HAVE BEEN CALLED "ABNORMAL TIDES."

TO THE EDITOR OF THE MINING JOURNAL.

Sir.—I have seen in the *Report of the Twelfth Meeting of the British Association* (1842), a paper "On the Abnormal Tides of the Firth of Forth," by Mr. Scott Russell, "wherein he has drawn the conclusion, that certain double tides in the Firth of Forth are the result of two tide waves—the one being the well-known regular tide, coming round the northern coast of Scotland from the Atlantic, and the other, as he states, being a continuation of the tide wave which comes up the English Channel.

I doubt the conclusion which has been drawn from these double tides, for it happens that the same description of tides are of frequent occurrence in some of the branches of Falmouth Harbour, where there can be no such cause as is assigned for them at the Firth of Forth. Simultaneous observations have been made at Falmouth and at the upper part of Restronguet Creek, in Falmouth Harbour; and while the tides have been regular at the former place, at the latter place they have been double—that is, at about three quarters of an hour before high-water; after having attained a certain elevation, the water receded for fifteen or sixteen minutes, and then again flowed until high-water. Now, it appears from Mr. Russell's account, that, although the tides far up the Firth were double, they were not so at Leith—if I rightly understand what he means, when he says, "at Leith both tides meet"! so that it appears, that, whatever may cause these tidal motions, the effect is similar—that is, that far up the Firth of Forth, and far up the branches of Falmouth Harbour, there are double tides, although they may not occur higher up the ocean.

If the double tides at the Firth of Forth are caused by the two tide waves, as described, then I see no reason why the effect should not be seen at Leith as well as far up the Firth; for it is said that the English Channel tide wave arrives there at two hours before the regular tide wave; and, if the double tides should be owing to these two tide waves, then will their effects be seen in two places between the Firth of Forth and the Thames; and, of course, the two times of high-water in each tide will correspond with the arrival of the respective tide waves at any place. I have no doubt but that the British Association, through some of their members, may obtain gratuitous observations at many places along the Eastern coast of Great Britain, so as to set this question at rest—which I hope they will do, after having published the paper alluded to; and, at the same time, observations might be made in various estuaries, which, like the Firth of Forth and Falmouth Harbour, may, possibly, be found to have regular tides at or near their junction with the ocean—while far up the inlet the tides may be found to be irregular, and, probably, all from the same cause, which the stream of the tide current assumes at particular states of the tide, and may more or less be influenced by strong winds.

Falmouth, August 14.

R. THOMAS, C.E.

PLANS AND SECTIONS OF MINES.

TO THE EDITOR OF THE MINING JOURNAL.

Sir.—You were pleased to insert an introductory letter on this subject in the *Mining Journal* bearing date the 10th December, 1842, and, after a brief description of the several plans and sections of a mine, and what part of the workings are truly represented on each drawing, I engaged, in that letter, to furnish a further description of the horizontal or working plan in particular, together with my opinion as to the best method of construction. It is a well-known fact, that several mines in this kingdom are being worked without any plan or section whatever. There are others (and, I believe, many) that have plans, but, in consequence of neglecting to keep them up, so as to follow closely the underground operations, they are rendered almost, if not altogether, useless. The evils attendant on this random and reprehensible method of mining are well known and acknowledged by every competent mine agent, but, as many speculations are under the control of "directors," who have had no experience, it may be that this most essential matter has been omitted by their means, on the plea of "economy," so that, by rejecting the captain's opinion, they can satisfy the shareholders that "the mine" has done something! Yes—by causing the mine to be worked without a plan and sections, they have, indeed, done something, better calculated to produce destruction than by almost any other means they might possess expressly for that purpose.

I now proceed to redeem my pledge, by declaring to my professional and practical brethren my opinion as to the best method of constructing and keeping up a working plan. It may be inferred, that some twenty-five years' experience has brought me acquainted with all the methods in use, and, after a full investigation of the merits and demerits of every one of them, I have long found that constructing on horizontal and equidistant lines is by far the most convenient and superior method. Practical men require but little explanation. Let your sheet of drawing paper be accurately divided into squares, on a scale convenient with the extent of the operations; five fathoms, or thirty feet to an inch, is a favourite scale for a working plan, if the operations are not very extensive. If this scale is adopted, and the side of the squares should be two inches, of course, they will each enclose an extent of ten fathoms in every cardinal direction. The lines should be drawn very fine, but quite distinct, and the levels, mines, and shafts, represented by double lines and varied colours, to prevent confusion, and that every level may be clearly and readily traced by inspection, however irregular its course may be. It will be understood that the faint lines will always represent the cardinal points—or east, west, north, and south—and some of the advantages of constructing a working plan on these lines are as follow:—Every intersection of the squares present a point for placing the centre of the protractor, while the radii of the lines from that centre, at right angles, furnish the means for fixing this instrument in its true position, so that, at all times, whenever it is required to make any addition to the plan, we have always a point close at hand for laying down the protractor with the utmost certainty, and as these excellent instruments are now

to the right or left, may at any time be known almost at a glance. The great and numerous uses of the working plan can only be thoroughly understood by practical men, but we may observe, that when mines are to be sunk and raised against, cross-cuts driven with counter drivings, shafts pitched, and the point required for rising against them, or any other important operation, the working plan, mathematically proved, furnishes a complete and immediate means of ascertaining with certainty everything required. But the advantage of readily detecting the common error of driving on the wrong branch of a ledge that has split or divided, probably stands paramount over every other benefit, but it is obvious that, if the plan is not kept up closely, considerable erroneous drivings may be made and detected, when too late to prevent application, and the loss of time and money. Finally, this plan contains all data (except depth) for constructing both the longitudinal and transverse sections.

I would respectfully invite the attention of your correspondents to this anomalous branch of mining, and possibly some who have the interest of mining at heart, and whose experience has qualified them for forming a true judgment, will feel disposed to follow up the subject, and enlarge, confirm, contradict, or oppose, as they think fit, only that a fair and full investigation may take place, so that the truth may be ascertained, and thereby beneficial results accrue to adventurers, and more credit and satisfaction to those who have the important charge of conducting mining operations.

Collingwood, August 12.

[We are glad to find that our correspondent, after eight months' reflection, has again applied himself to the question, which we believe him well to understand.—We trust he will follow up the subject.]

WEST WHEAL JEWEL MINING ASSOCIATION.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—A letter having appeared in your last week's paper, in reference to this mine, signed "A Commercial," in which it is intimated that a call is in contemplation, I am desired by the directors to state, for the information of those shareholders who may be in ignorance of the real position of the mine, that there is not the slightest foundation for such an assertion—the prospects of the mine being now equally as favourable as at any former period. But for this unverifiable assertion, the directors would have treated with contempt any allegation emanating from that quarter—allowing the writer to be a discharged servant of the company, whose only motive, therefore, in fabricating such a statement, would be to gratify disappointment and malice. I am desirous to state, in conclusion, that every information will be readily afforded to any shareholder, on application at the office; but no anonymous correspondent will hereafter be noticed.

HOWLAND NICHOLSON, Secretary.

[We most cheerfully insert the letter of Mr. Nicholson, and glad are we to find that the apprehensions of "A Commercial" were without ground. Although our correspondent is known to us, we are free to admit, that a declaration such as that contained in his letter should have been looked upon with more care. We avail ourselves of the letter of Mr. Nicholson, to satisfy those interested that "A Commercial" overstepped the mark, and that whatever his apprehensions might be, we feel satisfied he will agree with us, that he ought not to have conveyed them in the terms he did, without more satisfactory grounds.]

WEST WHEAL JEWEL MINING ASSOCIATION.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—My attention has been directed to a letter, which appeared in your Journal of last week, under the signature of "A Commercial," wherein the writer has asserted that which I find, upon inquiry, to be untrue—namely, "that a call on our pockets is actually in contemplation." As, however, your correspondent seems desirous of giving his co-adventurers information, he will, perhaps, excuse us for suggesting to him the propriety, while on the spot, of ascertaining whether the balance due from the late partner has yet been liquidated? and of ascertaining them of the result of his inquiry, through the medium of your valuable paper.

Champagne, August 13.

[We hardly think the above letter fair; and, indeed, we had our doubts whether we should give it insertion or otherwise. "Scrutator" wishes to imply that "A Commercial" and the partner are synonymous, or that there is a close connection. We can only say, we gave "A Commercial's" letter as matter worthy of inquiry. If "Scrutator" be right as to the partner, his application should be to the directors; they are the proper guardians of the pulses of the adventurers.]

MINING REPORTS—BOLANOS MINING COMPANY.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—When we take up the *Mining Journal* to read the reports of mines—particularly foreign mines—expectation is disappointed. If they are inaccurately given, and operations omitted. From some cause, which, I dare say, you will inquire into, and prevent its recurrence in future, the report of the "Bolanoes Mining Company," in your last week's *Journal*, might be justly called a *published anecdote*. After the words "San Nicolas," in the fifth line, the original pronouns—"And when you reflect that the former mine was absolutely abandoned by the workmen on the old system of payment by the cargo, and is now producing two to two cargoes weekly, of 16 tons, and upwards (after deducting the workmen's share), you will perceive that—"call this one out.

Then, again, after "result," in the sixth line, the original pronouns—"I mention San Nicolas particularly, because it produced nothing whatever before the article was given; but in San Nicolas the effect is the same, although not so apparent, because the mine was in a prospective state before this also you call. Referring to the state of the workmen, as continuing the same, in the original it follows—"Sometimes quite barren, but more frequently with ore. At present the west end of San Francisco level is very promising; a thin vein of rich ore having been met with, which may lead to better—all of which is omitted, and which was the main necessary to have been inserted, as it is the very point referred to in the manuscript, in which this vein is reported to be "inconstant in a fault in which—the quality being very superior."

Your report then proceeds—"The west end of San Fernando has been cut off by a fissure, which has caused the loss—"omitting, after "San Fernando"—"Now at Molinero, has also been in good order up to this week." There are other omissions, or variations, which I need not repeat, to particularly call your special notice to inform your readers correctly, what has been already stated, is quite sufficient to stimulate your inquiries in the proper quarter, and prevent the emanation of erroneous reports. We look forward to your more accurate return.

Observe.

It is always our wish and endeavour to give the mining reports, particularly those of foreign mines, to the fullest extent, as far as they appear really important to the shareholder and the public. There are, however, those who a malicious copy would take up three or four columns, space which we could, by no means afford, and hence we are obliged to give them to a condensed form. In this case, however, we would allow that the omissions are trifling, and as the reports from the Bolanoes mines are becoming of increasing importance and interest, we will take care that in future they shall appear as complete as possible.

STATE OF THE IRON TRADE.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—With a view to get your present opinion of the state of iron as regards as possible, I have to inform you, that our Bolanoes has this morning "broke out" at Naestryphon-leaving its blast up. Bolanoes has six to, and one to, blast.

Aberystwyth, August 14.

[We are obliged to our correspondent, and only await similar favours before we give a complete table, with comparative results and observations.]

IMPROVEMENTS IN MINING.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—With 4 dimensions of a plan, as it were, beside the points, for my design and suggestion, we poor miners—ours, the young children, would like to see a more legitimate course than we have hitherto pursued.

I was allured, from time ago, by the expression "prize-fighter," meaning from the lips of a high-priced engineer of the works of Charnwall, which I took to be a high prize, and allured to go for the high estimation—"for the public's good," but, from experience and better acquaintance with the engineer, I now take it to be nothing but public, which, although also correct, I suspect to mean—the public's good but not ours.

I long to see to this, and of great merit, that I have something as to improvements on the present working of water-rags, mangles, ropes, and cables—otherwise the hitches will be less, the duration of cables, ropes, the stones brought up, as often as possible, and the falling of ledges more sufficiently weighed to the safety of the miners.

Taking leave of the above, I long to speak of the mode of keeping the iron in Charnwall, which seems to have some with the single view of getting out of the impurities; but, now that the enhanced miners from the old and begin to present themselves as mechanical manufacturers, I would have the form of the iron or cables very different.—Next, I have to suspect, that it appears to be the trouble enough to construct hydraulic power, for the

purpose of boring the rock, thus relieving the miners of the heaviest part of his work.—Lastly, I have thought of various plans of mutual and prompt correspondence, in lieu of the present tardy and vague tokens observed, between the men at surface and underground.

Before publishing the one or the other of the above, I invoke the mining aristocracy to establish a fund for the expense of trials, and to devise a means of securing to the projector tool, for every instance where his plan is adopted.

Duddeston, August 7.

[We have only to observe, that our correspondent is far too vague in his communication. As to the "according to the projector tool, for every instance wherein his plan is adopted," we have only to say, "we wish he may get it;" but he must be somewhat more communicative first, and write more clearly than *Lates*.]

PRESERVATIVES DURING STORMS AT SEA.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—Please permit me to say that I have within these few days past read a long tirade about air-belts, air-tubes, and air-beds, being recommended for use in a storm at sea; I have been in a storm at sea, and I am quite astonished at editors of newspapers exposing themselves so grossly, by telling all who read their papers that they are entirely ignorant of plain common sense and natural principle, in so far as regards this matter at least. Do the writers of such articles not know, that it is a very different thing trying an experiment in a river inland, or upon the sea-shore in a cove, from that of experimenting it in a storm at sea? Do they not know that within these few years thousands of dead bodies have come on shore with their air-belts, and air-tubes too, even having several divisions in them around their bodies like ribbons, and having no air in them at all. And do they not know that if they were to make an air-bed as large as the Parliament House, having as many living human beings on it as would float, that in a storm at sea, the force of the first heavy wave, driving it against any part of the vessel, or against a hull or two or three projecting from a part of the wreck, or against a rock, they are instantly all dead men, and their vehicles a pile of airless earth, or metal case. *Nil*! Do not allow the public mind to be deceived by such fairytales, air-tubes, air-tanks, or air-beds, are comparatively speaking, of no use whatever in storms at sea; for whether it be belts or waistcoats, or beds, which they mean to be efficiently useful in a stormy sea, they must not be composed of small or large portions of slender protected air. *Nil*! In order to their being efficiently useful in such a case, the true principle must be that picked and improved corkwood be made the buoyant power. I have thus considered it my duty, from motives of humanity, to put the public on their guard against such nonsense and dreaming theories.

45, Fountain-street, Manchester, August 11.

W. ANDREW.

LIFE-BOAT.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—I am sorry to say, that I am unable to comprehend Mr. Andrew's allusion to the life-boat, in your last Number. The application of cork as a lining to the interior of the life-boat belongs to the original constitution of the invention by Greathead, and I lay no claim to it. I only boast that air-belts are an improper and a dangerous substitute for cork. What I do lay claim to, as original on my part, and my exclusive right, is, that provision whereby the centre of gravity is lowered, so as to correspond with the centre of the oscillation of the waves, so that the life-boat shall not capsize, but maintain invariably an upright position; also, the fringe of segments of cork surrounding the gunwale, which rise and fall in the very manner described by Mr. Andrew, model of which life-boat was presented to the Shipwreck Institution of Paris, and exhibited before the British Association, at their annual meeting at Bristol. It is correctly figured in my pamphlet on the life-boat, published many years ago, and a copy of which, at his particular request, was given to Mr. Andrew. As far as the public are aware, Mr. Andrew has not brought before it the description of any life-boat of his invention. If so, I wish to be informed where I may find the descriptive details of such specific and individual invention—the invention, he has merely described as an important part of my invention, and that too in the very language I have used!

August 12.

J. MURRAY.

RAILWAY SIGNALS.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—In the last week's *Journal*, a plan is proposed for giving signals at night from the guard to the engine-man, to make his stop, when the train is at speed, in case of accidents. The plan proposed is, to place a reflector on the engine chimney, each guard having a lamp, which, when held up, will be reflected on the mirror on the engine chimney, and thus give the required signal to the engine-man. It appears to me that a more effectual signal may be made, by means of a separate whistle attached to the boiler, for the guard, which may be opened and shut by a connecting wire, carried below or above the carriages, from the boiler in the guard-box. The engine-man, and all others, would hear the whistle much sooner than they would see the reflected light.—*London, August 12.*

THE HYDRAULIC RAILWAY.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—That scheme for railway propulsion, by means of hydraulic pressure, still hangs suspended in the balance—nothing is decided respecting it. If the inventor's statements are worth anything, it would form a fine subject for a public company. Such savings as he says it would effect, particularly with new lines of railway, should not be altogether overlooked, when immense amounts of British capital is going out to France and elsewhere. Will none of your well-informed correspondents try to set this scheme in the right light? Few quires, and reams of paper are written on every subject but this, and yet there seems to be no mystery about it. Let us know whether this invention is a fair subject for the investment of capital, or not? Our trade is stagnant, and half of our labouring class are receiving pay from the Union; but, then, some writer, who is not afraid of the subject, investigate and point out, for the good of the public, the merits or demerits of this scheme. This ought not to be. New inventions in the steam-engine, &c., can be immediately established; and yet here is an invention, promising to find employment for our starving labourers, and heavy orders for our half-ruined iron-masters, as well as excellent investment for dormant capital (if the inventor's allusions are anything near correct), and yet no one will open his mouth on the subject of it. The Plymouth has come at last to be struggling into existence. Will some of the scientific and well-qualified gentlemen interested in its formation try to throw a little light on this system of hydraulic propulsion? Let them make it a local question, if they like, and leave us to apply it elsewhere—let them show how it might, or might not, be rendered applicable to their proposed line, and what would be its character, considered in a pecuniary sense, and as respects the capital to be advanced. In one word, let the practitioners of this invention, which I often hear mentioned, be thoroughly investigated, and the question settled at once. Why should your scientists or engineering correspondents be shy of it? It would be to their honour, if they either advanced it, or satisfactorily disposed of it as a failure, if that be its fate.—*August 12.*

A TRADESMAN.

UNION OF INVENTION.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—I am happy to see some shade of an establishment being opened for the protection of the inventor, who has not the means to his own possession of securing the advantages attending on the development of his own ingenuity. It is to be hoped this new society will become the inventors' friend. I have often been deceived by the conduct of parties who have professed to have the advancement of science, and the support of the inventors, in view, while they have been carrying on a system of despatch and robbery against their victim, coding in almost his ruin, and the enriching of themselves. These patent agents begin by holding out hopes which they know can never be realized, if they think the parties have the means of paying them fees without danger or difficulty; and, without such rewards, they boldly conclude the invention as entirely useless to the public or the inventor. In the event of the invention holding out any indication of success, the capitalist is introduced, who either offers to buy, or makes some arrangement of assistance in carrying out the principle of the invention, and thus he does even as honest as look upon, but deadly as the tooth of the shark. It is to a joint-stock club held up to you, everybody does the mischief, and no one bears the blame, but all get the fruits of the invention, and the poor inventor most excluded; or, even if he has some means, he is left to the glib-tongued uncertainty of the law, which often ends in total ruin. I trust the first thing the new society does will be to petition against the present absurd and foolish opposition against the very shores of the country, whose inhabitants, bold with energy and inventive power, would, were their property protected, cause trade and commerce to flow through warmer climates of the empire. Let the inventors divide but one week to this, and they will draw the strength of the union.

A TRADESMAN.

ON THE SMELTING OF IRON.

[In the *Journal* of the 1st inst. we published the particulars of a series of experiments upon cast and malleable iron, at the Milton Iron-Works, Yorkshire, by D. Moshet, C.E., and annexed is added the interesting discussion which followed the reading of the paper at the Institution of Civil Engineers.]

Mr. COTTMAN remarked, that the paper would have been more satisfactory, if it had stated more particularly the progressive addition of the weights, the intervals of loading, and the length of the periods during which the bars remained loaded. He had found that when a bar was near the point of fracture, if the weights were added quickly, it would apparently bear more, than if a certain time was suffered to elapse between their application. His practice in experimenting was to make small additions of weight, at given intervals, which might be increased in length towards the point of fracture; more results were thus obtained.—Mr. LOWE believed, that in making iron, the main consideration after selecting good materials, was to proportion them according to the hydrostatic state of the atmosphere. It was well known that better iron was made in frosty weather than in damp warm weather; and he was convinced that the more air was deprived of its moisture, the better would be the effect.—Mr. PARKES observed, that the experiments on the strength of the wrought iron bars could scarcely be received as conclusive, as the power employed had been variable and ill-defined. If a given weight had been allowed to drop from a certain height, and the incisions in the bars had been made with precision by a machine, the power required to produce fracture could have easily been calculated, as regarded the impact.

Mr. FARREY observed, that, notwithstanding the difference between the results recorded in the paper and those arrived at by Messrs. Fairbairn and Hodgkinson, he was inclined to place confidence in them, on account of Mr. Moshet's known accuracy as an observer. He thought that the disintegration into which hot-blast iron had fallen was unmerited; that it was contaminated by want of care, and the use of inferior materials in the manufacture. He considered Mr. Neilson's invention a most important improvement in metallurgical operations; but it had been abused, because, by its means, ores which were formerly difficult of reduction, and therefore thrown aside, had since been economically fused, without due regard to their chemical constitution, and the metal produced was variable in quality, and sometimes deficient in strength. Nevertheless, Mr. Moshet's experiments showed, that, when proper care was exercised in the selection of the materials, and in the working of the furnace, the Milton hot-blast iron, when re-melted in the air-furnace, attained the high breaking weight of 610 lbs., which was greater than that of the best specimens of cold-blast iron.—Mr. Farrey then described at length the chemical combinations which occurred in the blast-furnace. The general result was, that the use of hot-blast accelerated the process of separating the oxygen from the ore, and of replacing it by carbon, rendering, also, the subsequent fusion more rapid and complete. A great advantage was obtained by avoiding the cooling effect, which was formerly produced by the introduction of a quantity of cold air under pressure: the point of fusion was higher up in the furnace, and the quality of the metal, when it fell into the hearth, was not injured by being blown upon—as it was protected by the covering of liquid slag, at a high temperature, which descended upon it. The desoxidation and absorption of carbon being facilitated, the metal contained a redundancy of carbon, notwithstanding a less quantity of fuel was consumed. It was probable, that the want of strength sometimes observed might arise from the imperfect amalgamation of the carbon with the metal; and this would account for the strength being increased by re-melting, particularly in the air-furnace, wherein the process was more gradual than in the blast. This gradual process was not desirable for cold-blast iron, in which the carbon was already well distributed; therefore, in almost all foundries, the air-furnaces had been replaced by cupolas, as in the latter the iron was melted much more rapidly. When the use of hot-blast was first proposed, it was supposed that it could not answer—because, in all furnaces, better iron was generally made in the winter than in summer. This was a fallacy which ought not to have been entertained, as it was well known that the good working arose from the dryness of the air in winter, on which account the water regulators for the cold-blast were generally abandoned, and large dry reservoirs, with or without floating piston regulators, were erected in their stead.—Mr. FARREY corroborated Mr. Farrey's statement, of the iron, when re-melted in air-furnace, becoming hard and brittle. He had, in consequence, abandoned their use, and made even the heaviest castings from cupolas. He attributed the deterioration of the iron to the slowness of the process of melting in the air-furnace. He had found the No. 1 hot-blast pig iron too rich and weak for general purposes; as it was well known that the good working arose from the dryness of the air in winter, on which account the water regulators for the cold-blast were generally abandoned, and large dry reservoirs, with or without floating piston regulators, were erected in their stead.—Mr. FARREY corroborated Mr. Farrey's statement, of the iron, when re-melted in air-furnace, becoming hard and brittle. He had, in consequence, abandoned their use, and made even the heaviest castings from cupolas. He attributed the deterioration of the iron to the slowness of the process of melting in the air-furnace. 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